TRIM
SPECIALTY & MOLDINGS

Build ★ America

WINDSORONE
CRAFTSMANSHIP PAYS

INTERIOR/EXTERIOR USE | LEARN ABOUT THE 30 YEAR WARRANTY AND OUR PROTECTED PROCESS

CRAFTSMANSHIP PAYS.

The first thing you notice on a home is the detail work.
Builders use WindsorONE Trim Boards &
Moldings on their projects because craftsmanship pays.
It gets your work noticed and generates referrals.

QUESTIONS? ASK THE BOYS:

888.229.7900

From our family to yours,

ALL WINDSORONE PRODUCTS ARE CERTIFIED WITH A GOLD INDOOR AIR QUALITY RATING

CERTIFIED
INDOOR AIR QUALITY™
SCS GLOBAL SERVICES

INDOOR ADVANTAGE GOLD
BUILDING MATERIALS

THIS INCLUDES PROTECTED BOARDS:
DURABLE FOR THE EXTERIOR
HEALTHY FOR THE INTERIOR

Thank you for choosing wood!

BUILD AMERICA

WindsorONE is Manufactured in the U.S.A.

MORE RESOURCES AVAILABLE For a deeper dive on certain styles, check out the Idea Books: WindsorONE.com/ideabooks

IDEA GALLERY

Find more trim ideas in every category at WindsorONE.com/ideas

INSTAGRAM

Tag your projects with #WindsorONE & follow us @WindsorONE.

PINTEREST

Find WindsorONE on Pinterest and add to your project boards.

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TRADITIONAL

and p.61 Exterior Moldings Protected

2 TYPES OF BOARDS

Check the Ink Stamp to tell the difference

WindsorONE TRADITIONAL BOARDS

ALL WindsorONE® BOARDS ARE STRAIGHT TIGHT & TRUE

Boards are made of real wood, finger jointed and coated with three coats of acrylic latex primer. WindsorONE Traditional® Boards can be used for both interior and exterior use. The back of all WindsorONE Traditional boards contain an ink stamp ("WindsorONE Traditional") to be easily identified.

WindsorONE PROTECTED BOARDS

30 YEAR WARRANTY* PROTECTS AGAINST ROT, INSECTS AND MOLD

Boards are made of real wood, finger jointed and coated with three coats of acrylic latex primer. All boards are protected with a 30 year warranty against rot, insects & mold. WindsorONE Protected® Boards can be used for both interior and exterior use. The back of all WindsorONE Protected boards contain an ink stamp ("WindsorONE Protected") to be easily identified.

**Warranty based on proper installation. | Questions on Protected vs. Traditional? Call 888.229.7900*

BUILD AMERICA

MANUFACTURED IN THE U.S.A.

WHAT DOES 2524 MEAN FOR YOU?

2 **200,000:**
200,000 American jobs are lost to outsourcing each year.

2 **220,000:**
220,000 more jobs would be created here in the U.S.

5 **5%**
If builders bought an additional 5% more building materials manufactured in the U.S...

4 **45¢**
When you buy locally 45¢ of your dollar gets returned to your local community, vs. 15¢ otherwise.

"Take away my people, but leave my factories and soon grass will grow on the factory floors… Take away my factories, but leave my people and soon we will have a new and better factory."

-ANDREW CARNEGIE

YOUR LOCAL LUMBERYARD

WindsorONE is only available at your local pro lumberyard. To find the dealer nearest you visit WindsorONE.com/locate

HEALTH STARTS AT HOME

Sustainably harvested

No-waste waterborne components

No-waste priming process

Safe to live with & work with

No harmful off gassing

Gold Indoor Air Quality Rating

No added urea-formaldehyde

CERTIFIED
INDOOR AIR QUALITY™
SCS GLOBAL SERVICES

INDOOR ADVANTAGE GOLD
BUILDING MATERIALS

Certified Compliance with the

THE MOST RIGOROUS INDOOR AIR QUALITY STANDARDS

in North America[1]

SUSTAINABLE

NO WASTE

30 YEAR

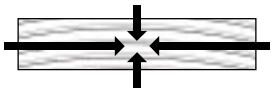
WARRANTY*

PROTECTED BOARDS HAVE A SAFE, ECOLOGICALLY SOUND WATER-BOURNE PROCESS

A PROPRIETARY PROTECTION PROCESS

Unlike other treatments, ours protects to the core. Providing you the most stable boards on the market. A protection process that is

DURABLE FOR THE EXTERIOR & SAFE FOR THE INTERIOR



Protects to the core!
(including heartwood)

[1] *SCS Gold emissions testing standards*

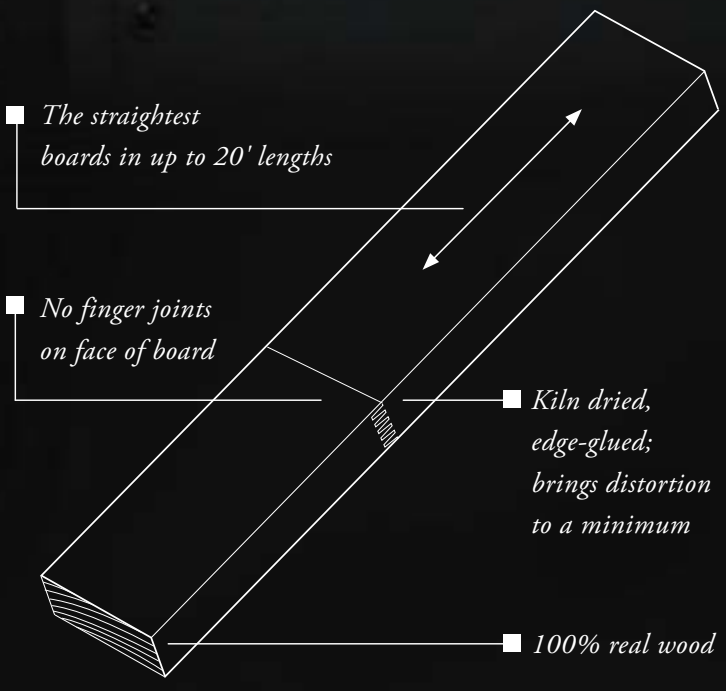
**Warranty based on proper installation, see WindsorONE.com/install for details | column photo credit: RC Construction in CA*

SUPERIOR

Straightness
Precision
Finger Joints
Prime Coat

CRAFTSMANSHIP PAYS

Have you ever picked up a 16ft or 20ft board and stared down it? Often you'll notice twisting and cupping on a longer board. Not the case with WindsorONE Trim Boards; superior finger jointing and edge gluing ensure you get one of the most straight, tight and true trim boards on the market.



PRIME

ALL CUTS!

Even butt joints and miters, unless using exterior grade glue.

2 INSTALL 2" ABOVE PORCHES, ROOFS, ETC:

2" breaks are crucial on the porches, roofs and all flat surfaces (patios, decks, etc).

6 INSTALL 6" ABOVE GRADE:

Trim should be installed at least 6" from ground.

1/4 INSTALL 1/4" ABOVE FLASHING:

Flashing is imperative, but maintain a 1/4" gap for a capillary break.

Educating the builders of today and tomorrow on proper building practices is imperative. This is why WindsorONE works with a variety of building specialists to help teach and reinforce proper building practices. To view content visit WindsorONE.com/install.

**For full installation instructions, please visit WindsorONE.com/install*

 LIMITED GEOGRAPHY: *S1S2E boards are not available everywhere... check with your local Pro Lumberyard or call 888.229.7900.*

S1S2E BOARDS
ARE ALL PROTECTED

16'	20'	30 YR warranty* on Protected boards
•	•	1x2
•	•	1x3
•	•	1x4
•	•	1x6
•	•	1x8
•	•	1x10
•	•	1x12
•	•	5/4 x3
•	•	5/4 x4
•	•	5/4 x6
•	•	5/4 x8
•	•	5/4 x10
•	•	5/4 x12
•	•	2 x2
•	•	2 x4
•	•	2 x6
•	•	2 x8
•	•	2 x10
•	•	2 x12

REVERSIBLE ROUGH SAWN ON ONE SIDE, SMOOTH ON OTHERS WITH EASED EDGES

All S1S2E products are protected with a 30 year warranty against rot, insects and mold. Durable for the exterior, healthy for the interior.

**Warranty based on proper installation, see WindsorONE.com/install for details*

1.

2.

3.

4.

5.

6.

ROUGH
OR
SMOOTH
REVERSIBLE
S1S2E TRIM

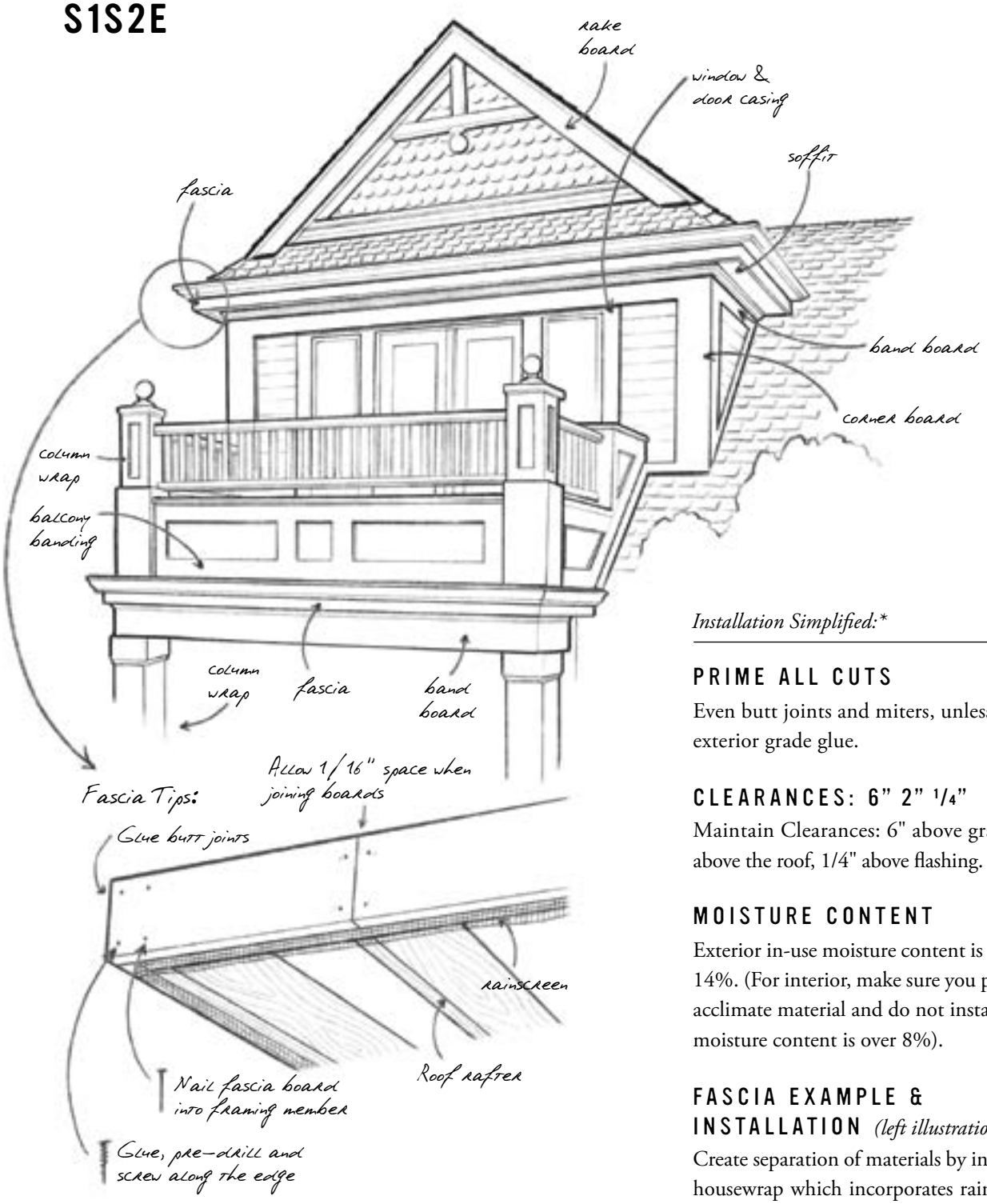
CREDITS

1-2. From the WindsorONE archive 3. Jeffrey J. Masters Construction in HI
4-5. Streamline Builders in CA 6. From the WindsorONE archive

FOR MORE IDEAS VISIT WindsorONE.com/ideas

 Note above are examples applicable to both S1S2E & S4SSE Trim Boards

S1S2E



*Installation Simplified:**

PRIME ALL CUTS

Even butt joints and miters, unless using exterior grade glue.

CLEARANCES: 6" 2" 1/4"

Maintain Clearances: 6" above grade, 2" above the roof, 1/4" above flashing.

MOISTURE CONTENT

Exterior in-use moisture content is approx. 14%. (For interior, make sure you properly acclimate material and do not install when moisture content is over 8%).

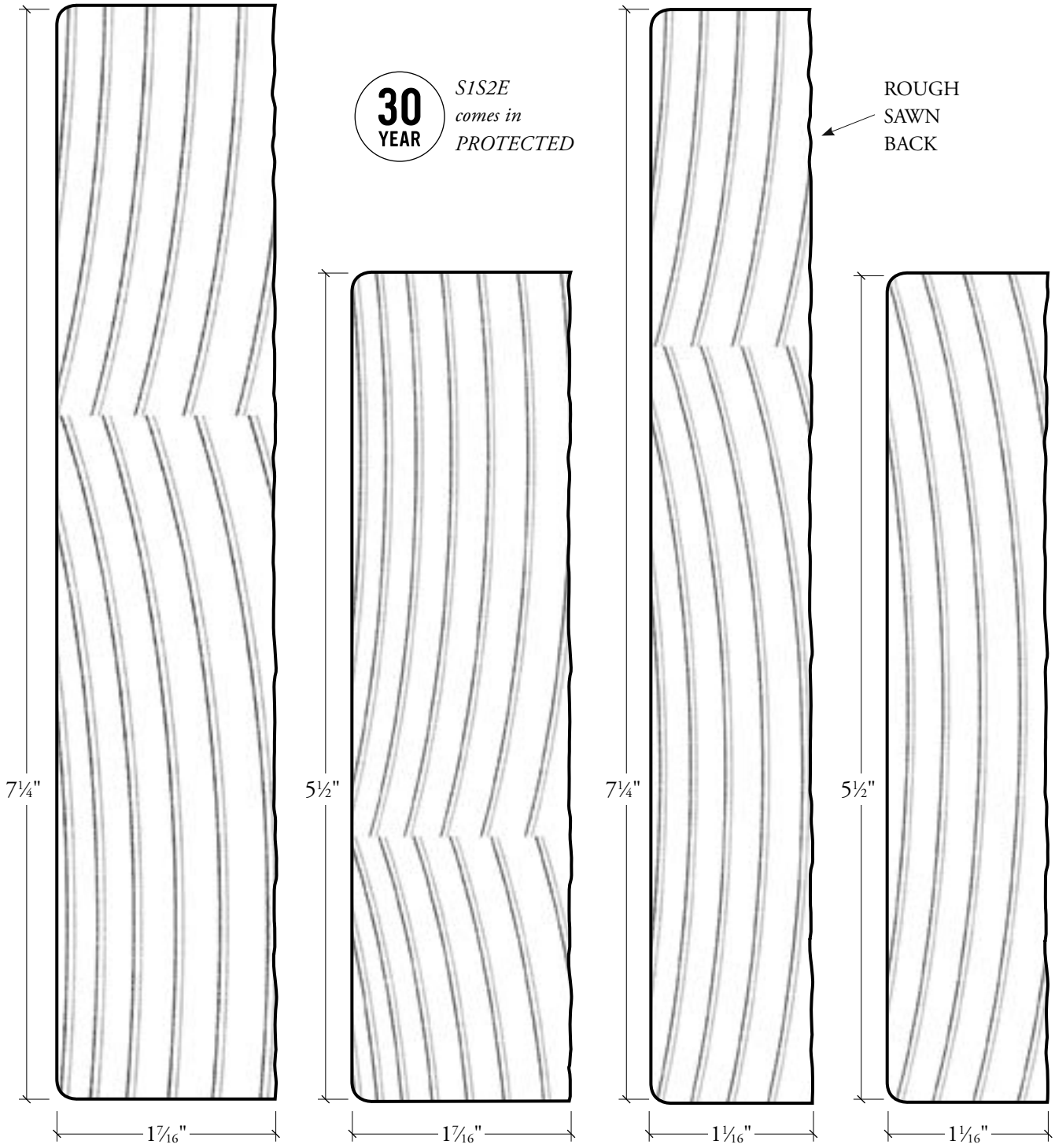
FASCIA EXAMPLE & INSTALLATION *(left illustration)*

Create separation of materials by inserting housewrap which incorporates rainscreen (e.g. Home Slicker) between the framing member and fascia board.

Remember, make sure that there is 2" of clearance between your fascia and all roofing materials.

1/1 S1S2E BOARDS: REVERSIBLE ROUGH-SAWN, 2 EASED EDGES

SCALE *SELECTED FULL SCALE EXAMPLES:*



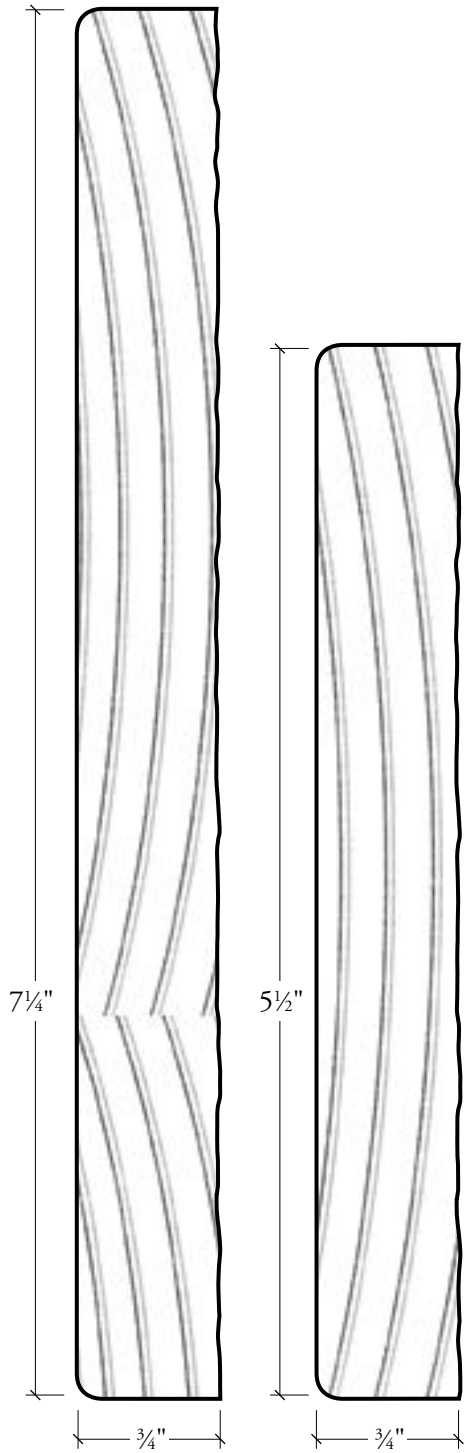
2 x 8
S1S2E Trim
30

2 x 6
S1S2E Trim
30

5/4 x 8
S1S2E Trim
30

5/4 x 6
S1S2E Trim
30

S1S2E BOARDS (WITH WindsorONE PROTECTED 30yr WARRANTY*)

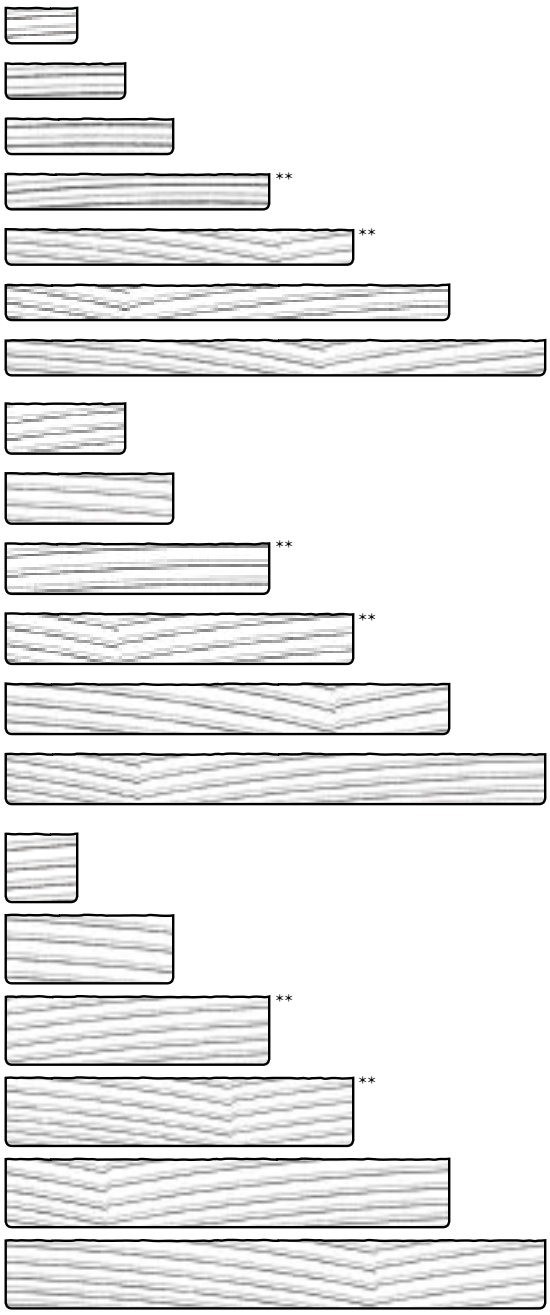


1x8
S1S2E Trim
30

1x6
S1S2E Trim
30

lengths 16'	lengths 20'	nominal sizes	net sizes
·	·	1 x 2	¾" x 1½"
·	·	1 x 3	¾" x 2½"
·	·	1 x 4	¾" x 3½"
·	·	1 x 6	¾" x 5½"
·	·	1 x 8	¾" x 7¼"
·	·	1 x 10	¾" x 9¼"
·	·	1 x 12	¾" x 11¼"
·	·	⅝ x 3	1⁄16" x 2½"
·	·	⅝ x 4	1⁄16" x 3½"
·	·	⅝ x 6	1⁄16" x 5½"
·	·	⅝ x 8	1⁄16" x 7¼"
·	·	⅝ x 10	1⁄16" x 9¼"
·	·	⅝ x 12	1⁄16" x 11¼"
·	·	2 x 2	1⁄16" x 1½"
·	·	2 x 4	1⁄16" x 3½"
·	·	2 x 6	1⁄16" x 5½"
·	·	2 x 8	1⁄16" x 7¼"
·	·	2 x 10	1⁄16" x 9¼"
·	·	2 x 12	1⁄16" x 11¼"

¼ scale of profiles
**(also shown in full scale on left)



S1S2E 1/4 SCALE
Full list above

**Warranty based on proper installation, see WindsorONE.com/install for details*

 LOOK FOR THE STAMP: *Traditional or Protected? Look for the "Protected" stamp on the back of the board to tell the difference.*

S4SSE
TRIM BOARDS

TR
TRADITIONAL *or*
16' *Traditional & Protected lengths*

30 YEAR
PROTECTED
30 *YR warranty* on Protected*

1x2	1x2
1x3	1x3
1x4	1x4
1x5	1x5
1x6	1x6
1x8	1x8
1x10	1x10
1x12	1x12
5/4 x3	5/4 x3
5/4 x4	5/4 x4
5/4 x5	5/4 x5
5/4 x6	5/4 x6
5/4 x8	5/4 x8
5/4 x10	5/4 x10
5/4 x12	5/4 x12

SMOOTH SURFACE 4 SIDES

All WindsorONE Trim Boards come with a three coat, 100% acrylic latex primer ensuring a smooth finish. Bottom line, it saves you time and money on the jobsite.

**Warranty based on proper installation, see WindsorONE.com/install for details*

1.

2.

3.

4.

5.

6.

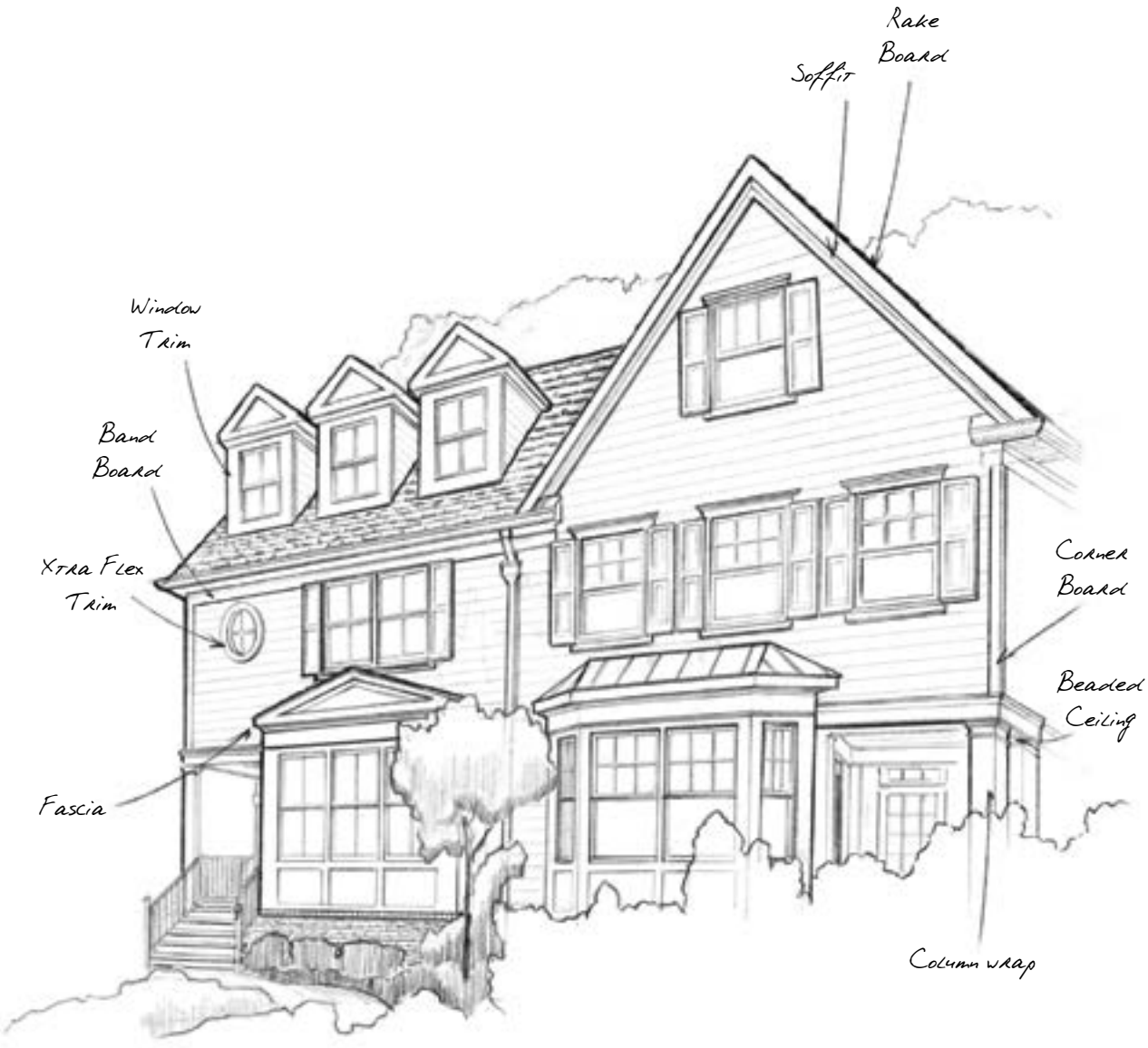
INTERIOR & EXTERIOR USE

CREDITS

1. Compton Homes in AL 2. RW Anderson Homes & First Lamp Architecture Construction in WA 3. From the WindsorONE archive 4. Art Guerrero in CA 5. Platinum Homes and Custom Trim and Rails in TX. 6. Streamline Builders in CA

FOR MORE IDEAS VISIT WindsorONE.com/ideas

S4SSE



INSTALLATION SIMPLIFIED*

14%

MOISTURE CONTENT Exterior in-use moisture content is approx. 14%. (For interior, make sure you properly acclimate material and do not install when moisture content is over 8%).

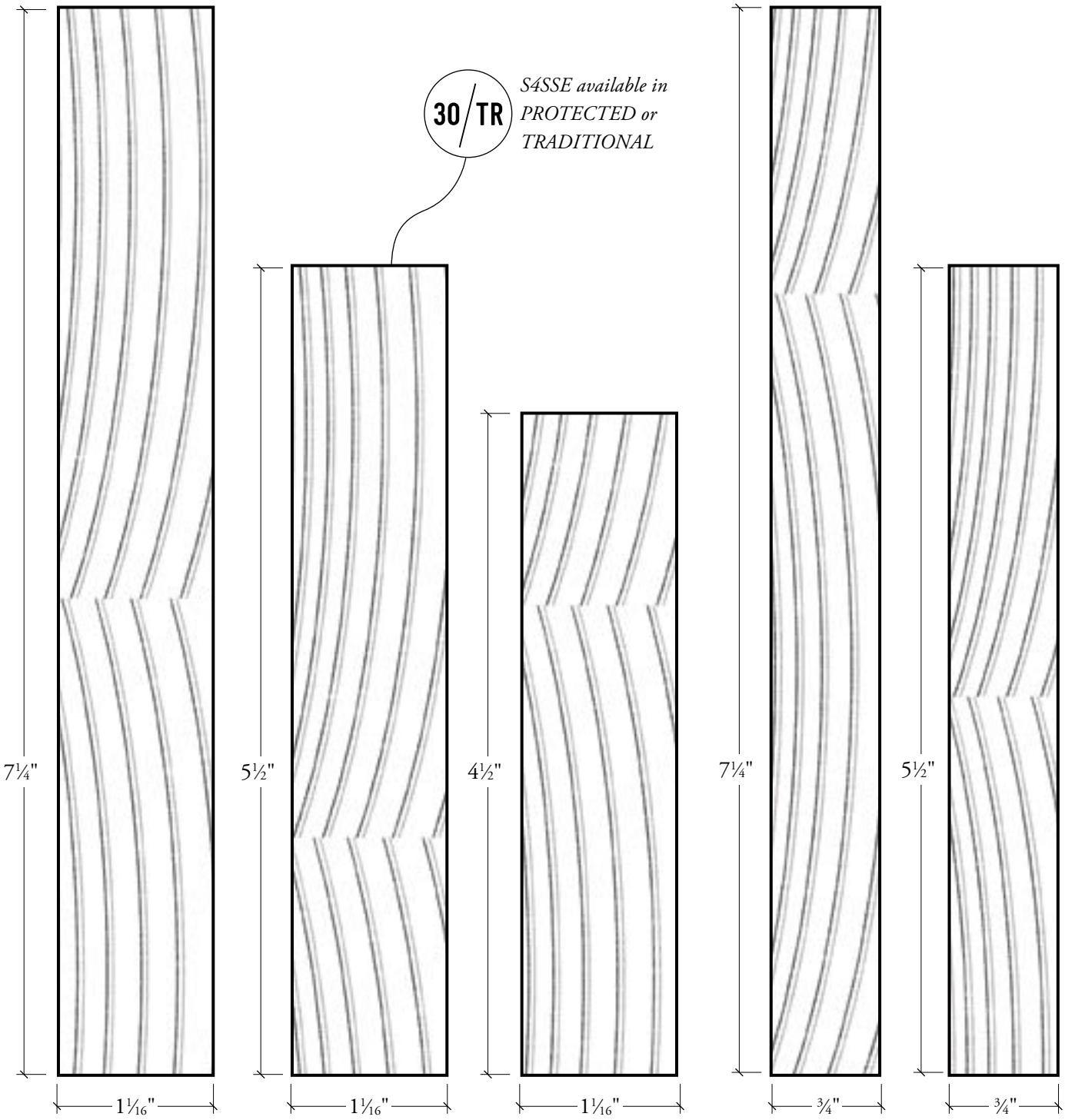
CLEARANCES: 6" 2" 1/4" Maintain Clearances: 6" above grade, 2" above the roof, 1/4" above flashing.

PRIME ALL CUTS (Even butt joints and miters, unless using exterior grade glue).

**For full installation instructions, please visit WindsorONE.com/install*

1/1 S4SSE BOARDS: SMOOTH SURFACE 4 SIDES, SQUARE EDGES

SCALE *SELECTED FULL SCALE EXAMPLES:*



5/4 x 8
S4SSE Trim
30 or TR

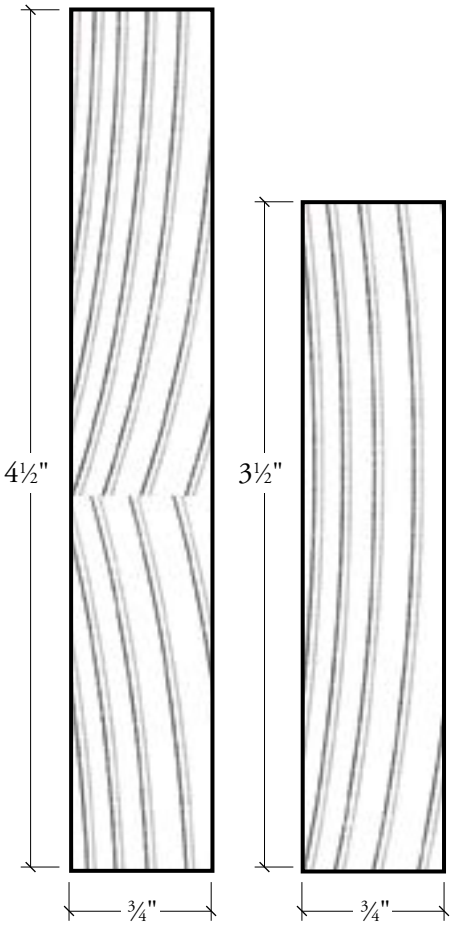
5/4 x 6
S4SSE Trim
30 or TR

5/4 x 5
S4SSE Trim
30 or TR

1 x 8
S4SSE Trim
30 or TR

1 x 6
S4SSE Trim
30 or TR

S4SSE BOARDS (AVAILABLE WITH THE WindsorONE PROTECTED 30yr WARRANTY*)



1x5
S4SSE Trim
30 or TR

1x4
S4SSE Trim
30 or TR

length 16'	nominal sizes	net sizes	¼ scale of profiles **(also shown in full scale on left)
·	1 x 2	¾" x 1½"	
·	1 x 3	¾" x 2½"	
·	1 x 4	¾" x 3½"	**
·	1 x 5	¾" x 4½"	**
·	1 x 6	¾" x 5½"	**
·	1 x 8	¾" x 7¼"	**
·	1 x 10	¾" x 9¼"	
·	1 x 12	¾" x 11¼"	
.	5/4 x 3	1 1/16" x 2½"	
.	5/4 x 4	1 1/16" x 3½"	
.	5/4 x 5	1 1/16" x 4½"	**
.	5/4 x 6	1 1/16" x 5½"	**
.	5/4 x 8	1 1/16" x 7¼"	**
.	5/4 x 10	1 1/16" x 9¼"	
.	5/4 x 12	1 1/16" x 11¼"	

S4SSE 1/4 SCALE
Full list above

**Warranty based on proper installation, see WindsorONE.com/install for details*

TRADITIONAL

BEADBOARD & V-GROOVE BOARDS

TONGUE & GROOVE TRADITIONAL OR PROTECTED

Are you looking for a way to make your project unique? WindsorONE Specialty Boards are perfect for when you really want people to stop and take notice. No 4x8 sheets here, 16' precision boards give your projects depth & detail that is second to none. WindsorONE Specialty Boards always highlight your work.

CALCULATING SQUARE FOOTAGE

SPBC4
1 *lineal ft.* = .26 *ft.*^{2}

SPBC6, WOBC6, WOTG
1 *lineal ft.* = .43 *ft.*^{2}

SPBC8
1 *lineal ft.* = .57 *ft.*^{2}

230
1 *lineal ft.* = .59 *ft.*^{2}

TR TRADITIONAL TONGUE & GROOVE

SPBC4	9/16" x 3 5/16"
SPBC6	23/32" x 5 1/2"
WOTG	23/32" x 5 1/2"
WOBC6	3/4" x 5 3/8"

All of the above profiles are also available in Protected.

 See full installation instructions, please visit WindsorONE.com/install* **NOTE: *NOT to be used as exterior siding* [1] *To learn more about moisture*

PROTECTED

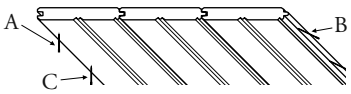
BEADBOARD, V-GROOVE & PLANTATION

Protected Boards have a 30-YR Warranty*

INSTALLATION SIMPLIFIED*

NAILING TONGUE & GROOVE

Don't forget to stagger joints! A) Nail along finished edge. B) Nail at angles along inside edge of tongue. C) Use 6 penny nails.



MOISTURE CONTROL

Be sure to acclimate material to the environment.[1] Exterior in-use moisture content is approx 14%. Interior in-use moisture content is approx 8%.

14 % EXTERIOR

8 % INTERIOR

30 YEAR PROTECTED TONGUE & GROOVE:

SPBC4	9/16" x 3 5/16"
SPBC6	23/32" x 5 1/2"
SPBC8	23/32" x 7 1/4"
WOBC6	3/4" x 5 3/8"
WOTG	23/32" x 5 1/2"
230	11/16" x 7 1/2"
plantation	3/4" x 5 1/2"

content & wood movement, visit: WindsorONE.com/moisturecontrol. Also check with your regional area for recommended approx moisture content.

S4S TRIM

V-GROOVE *& plantation*

BEADBOARD

NARROW BOARD & BATTEN

WOTG *vertical*

SPBC4

SQUARES

PLANTATION *horizontal, smooth side*

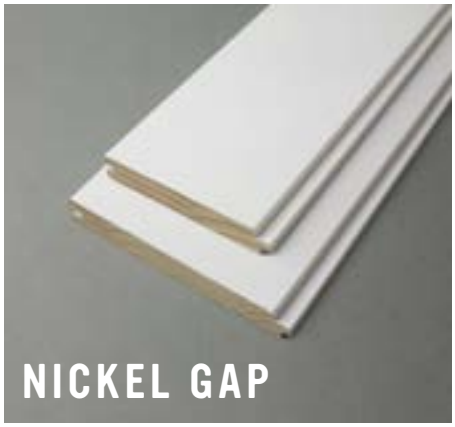
SPBC6 *compare to WOBC6 wide bead*

SPLIT STILES RAILS

230

SPBC8

 All V-Groove, Plantation, Beadboard, Nickel Gap & Shiplap can be installed as VERTICAL OR HORIZONTAL wainscoting... (even diagonal!)



NICKEL GAP

SHIPLAP *smooth side out*

SHIPLAP *rough side out*

PRE-SET 1/8”
1/8" reveal every time

CHOOSE YOUR OWN GAP
shown: 1/2" reveal, smooth side out

CHOOSE YOUR OWN GAP
shown: 3/16" reveal, rough side out

WOSNTG8 *always a 1/8" gap*

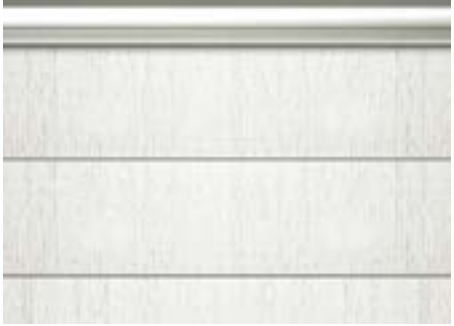
WORS6 *smooth side out, 3/16" gap*

WORS8 *rough side out, 1/2" gap*

WOSNTG6 *always a 1/8" gap*

WORS8 *smooth side out*

WORS6 *rough side, nickel gap, horizontal*



Visit WindsorONE.com/ideas for more installation photos.

NOTE: *Shiplap and T&G are NOT to be used as exterior siding*

1.

2.

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4.

 NOTE: *Shiplap and T&G are NOT to be used as exterior siding*

5.

6.

7.

8.

9.

10.

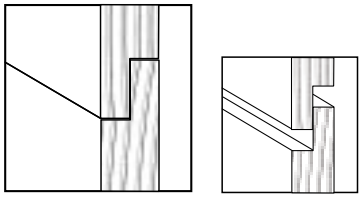
PRECISION
16'
BOARDS

CREDITS

1. JAS Design Build in WA 2. Horner Millwork in MA 3. Platinum Homes and Custom Trim and Rails in TX 4. Art Guerrero in CA 5. Streamline Builders in CA 6. Joe Denman Carpentry for Baker Barn & Restoration in PA 7. Robert Gamen in CA 8. JL Madison General Contractors and Donahue Construction in CA 9. by Curry Construction in MD 10. Holland Construction in CA

**For full installation instructions, please visit WindsorONE.com/install*

SHIPLAP
AND NICKEL GAP



PROTECTED
SHIPLAP

CHOOSE YOUR REVEAL
(up to 1/2")

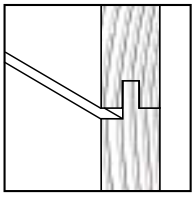
ROUGH OR SMOOTH

PROTECTED (30yr warranty*)

30 YEAR 16' BOARDS:

WORS6 ¾" x 5½"
WORS8 ¾" x 7¼"

OR



TRADITIONAL
NICKEL GAP

CONSISTENT 1/8"
GAP EVERY TIME

SMOOTH FINISH ONLY

TRADITIONAL

TR 16' BOARDS:

WOSNTG6 ¾" x 5½"
WOSNTG8 ¾" x 7¼"

CALCULATING SQ. FTG.

WORS6** WOSNTG6
1 *lineal ft.* = .43 *ft.²*

WORS8** WOSNTG8
1 *lineal ft.* = .58 *ft.²*

CHOOSE YOUR REVEAL; Install Shiplap boards with up to a 1/2" gap between boards. It's also reversible, smooth on one side and rough sawn on the other. WOSNTG provides the look of shiplap with a nickel gap reveal, providing a 1/8" gap every time. Either board can be installed vertically or horizontally on walls. Providing a variety of options to highlight your work.

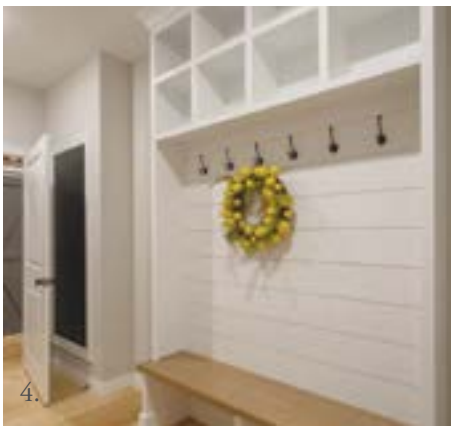
CREDITS: *1 & 4. Spillman Contracting in MO 2. Collins Company in CA 3, 5 & 7. Seven Development in AZ 6. Streamline Builders in CA*

***Shiplap calculation includes a 1/8" gap between boards*

1.

2.

3.


4.

5.

6.

7.

NOTE: *Shiplap and T&G are NOT to be used as exterior siding*

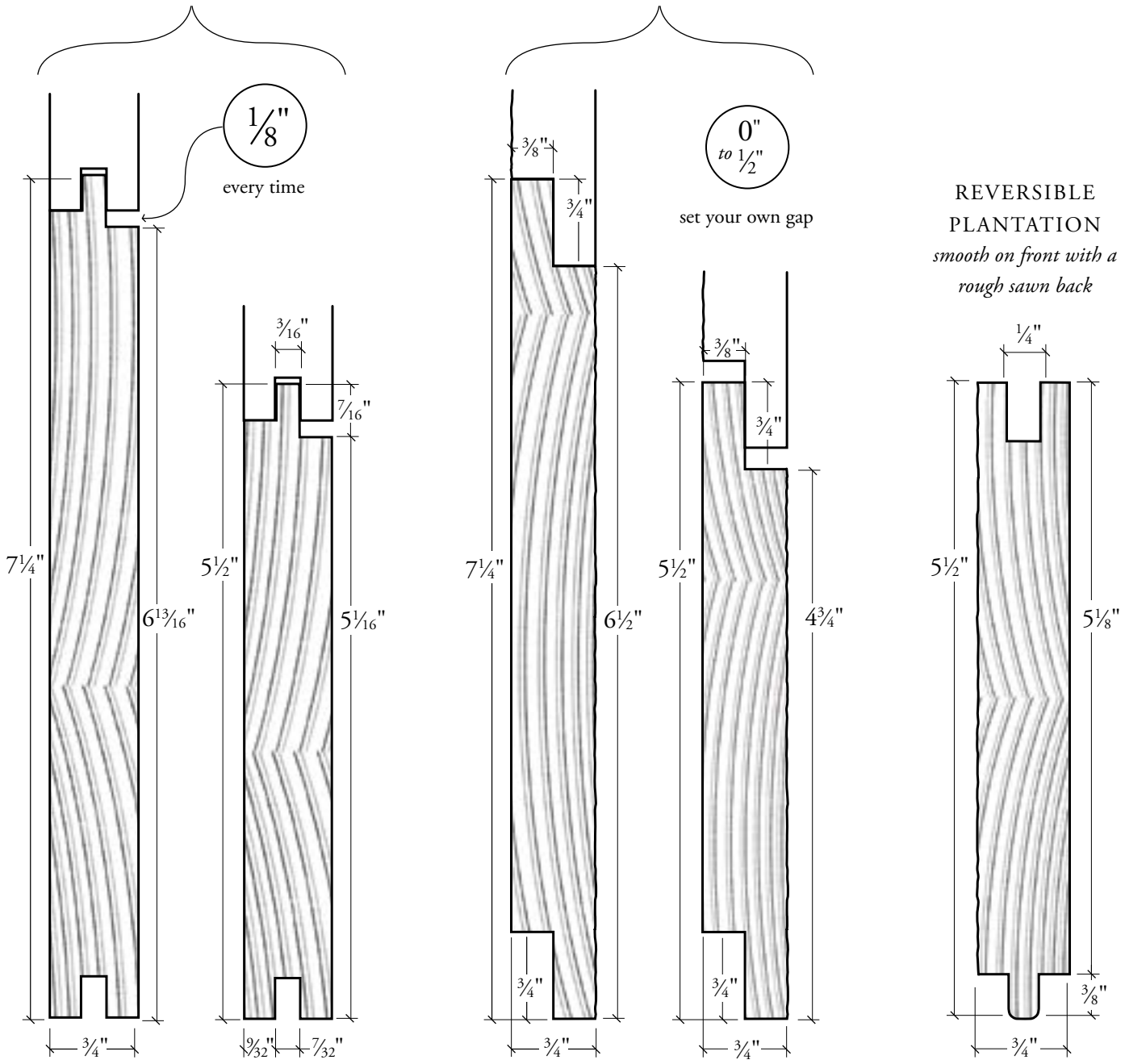
3/4 SHIPLAP, NICKEL GAP, PLANTATION, V-GROOVE & BEADBOARD

SCALE

NICKEL GAP,
a Traditional board with a pre-set 1/8" gap

REVERSIBLE SHIPLAP,
smooth on front with a rough sawn back

REVERSIBLE PLANTATION
smooth on front with a rough sawn back



WOSNTG8
pre-set gap
nickel gap 16'
TR

WOSNTG6
pre-set gap
nickel gap 16'
TR

WORS8
reversible
shiplap 16'
30

WORS6
reversible
shiplap 16'
30

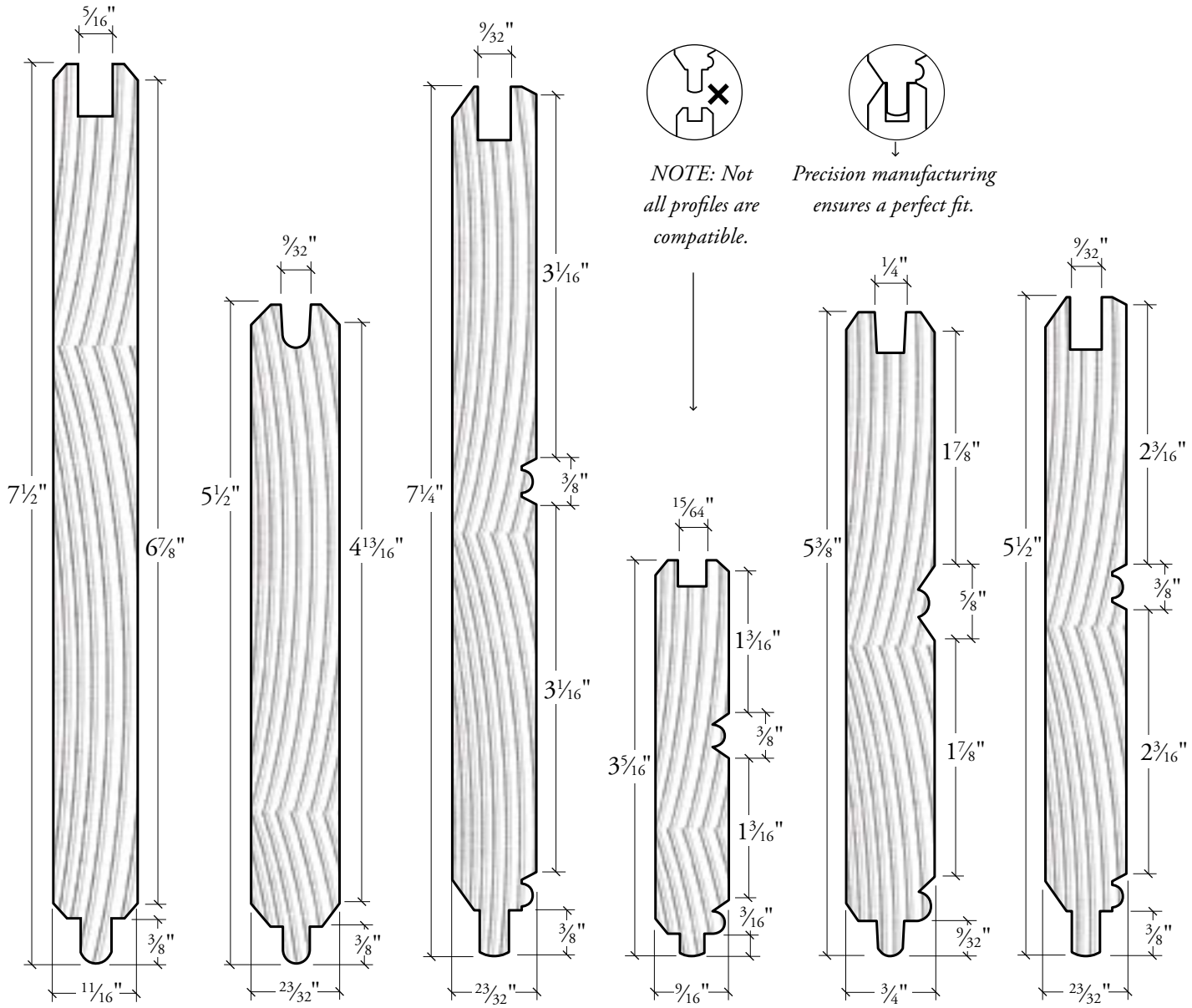
PLANTATION
T&G
board 20'
30

2 Types of Boards:
TRADITIONAL *or* PROTECTED

only
PROTECTED HAS THE 30 YEAR WARRANTY*
* based on proper installation

NOTE: Not all profiles are compatible.

Precision manufacturing ensures a perfect fit.



230
T&G
board 16'
30

WOTG
T&G
board 16'
30 or TR

SPBC8
standard T&G
beadboard 16'
30

SPBC4
standard T&G
beadboard 16'
30 or TR

WOBC6
wide T&G
beadboard 16'
30 or TR

SPBC6
standard T&G
beadboard 16'
30 or TR

**Warranty based on proper installation, see WindsorONE.com/install for details*

CLASSICAL COLONIAL

Classical Colonial

GREEK REVIVAL

Greek Revival

Floor to Ceiling Styles

CLASSIC AMERICAN MOLDING COLLECTION

CLASSICAL CRAFTSMAN

Classical Craftsman

COLONIAL REVIVAL

Colonial Revival

HISTORICALLY ACCURATE

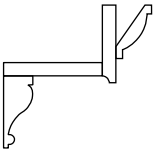
Brent Hull, a graduate of the prestigious North Bennett Street School and historic millwork expert, designed the WindsorONE Molding Collection. Comprised of four historically inspired Styles: Classical Colonial, Greek Revival, Classical Craftsman and Colonial Revival. Each includes all the components to design an architecturally proportionate room, eliminating guesswork. Go with a complete Style or mix and match to create your own signature look.

HISTORICAL BACKGROUND 1725–1820

The Classical Colonial Style captures the feel of the 18th century. Designed after the historic William Gibbes House in Charleston, South Carolina, where the rooms and walls are symmetrical, balanced and perfectly proportionate.

TR TRADITIONAL CLASSICAL COLONIAL

BASE	WOBM001	$1\frac{3}{16}$"x$7\frac{1}{4}$"
CASING	WOCS001	$\frac{3}{4}$"x$5\frac{1}{2}$"
BACK BAND	WOBB001	$\frac{7}{8}$"x$1\frac{3}{4}$"
CHAIR RAIL	WOCH001	$1\frac{5}{8}$"x$2\frac{1}{4}$"
CROWN	WOCM003	$1\frac{5}{8}$"x4"
CROWN	WOCM002	$\frac{3}{4}$"x$4\frac{5}{16}$"
CROWN	WOCM001	$\frac{3}{4}$"x$3\frac{19}{32}$"



cornice buildup:
WOCM001
WOCM002
1x6 S4SSE
WOCM003

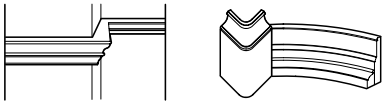
chair rail:
WOCH001

casing buildup:
WOCS001
WOBB001

base:
WOBM001

1.

2.



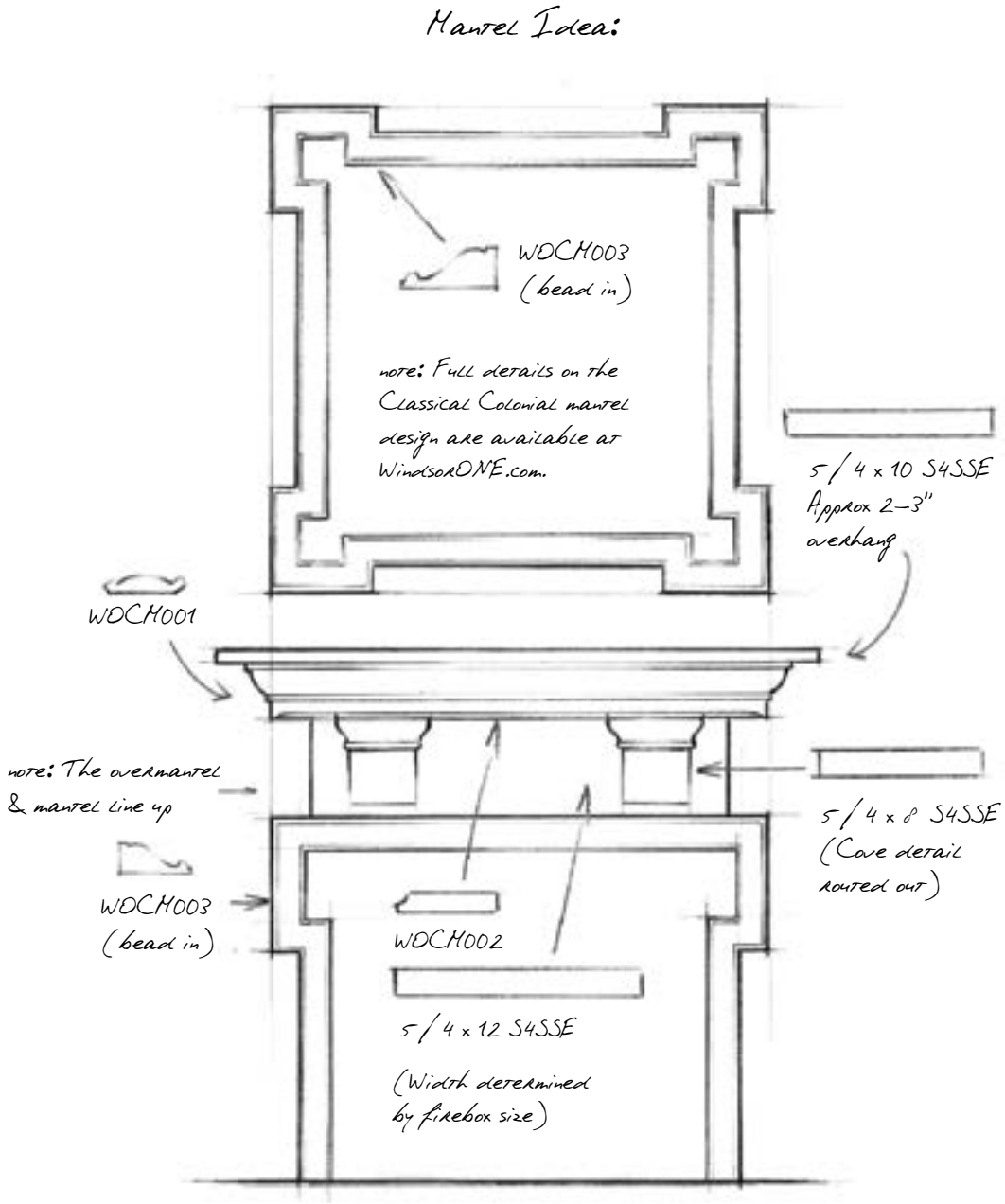
IDEAL CHAIR RAIL HEIGHT

For most chair rails in the typical American home, 28"-32" off the ground.

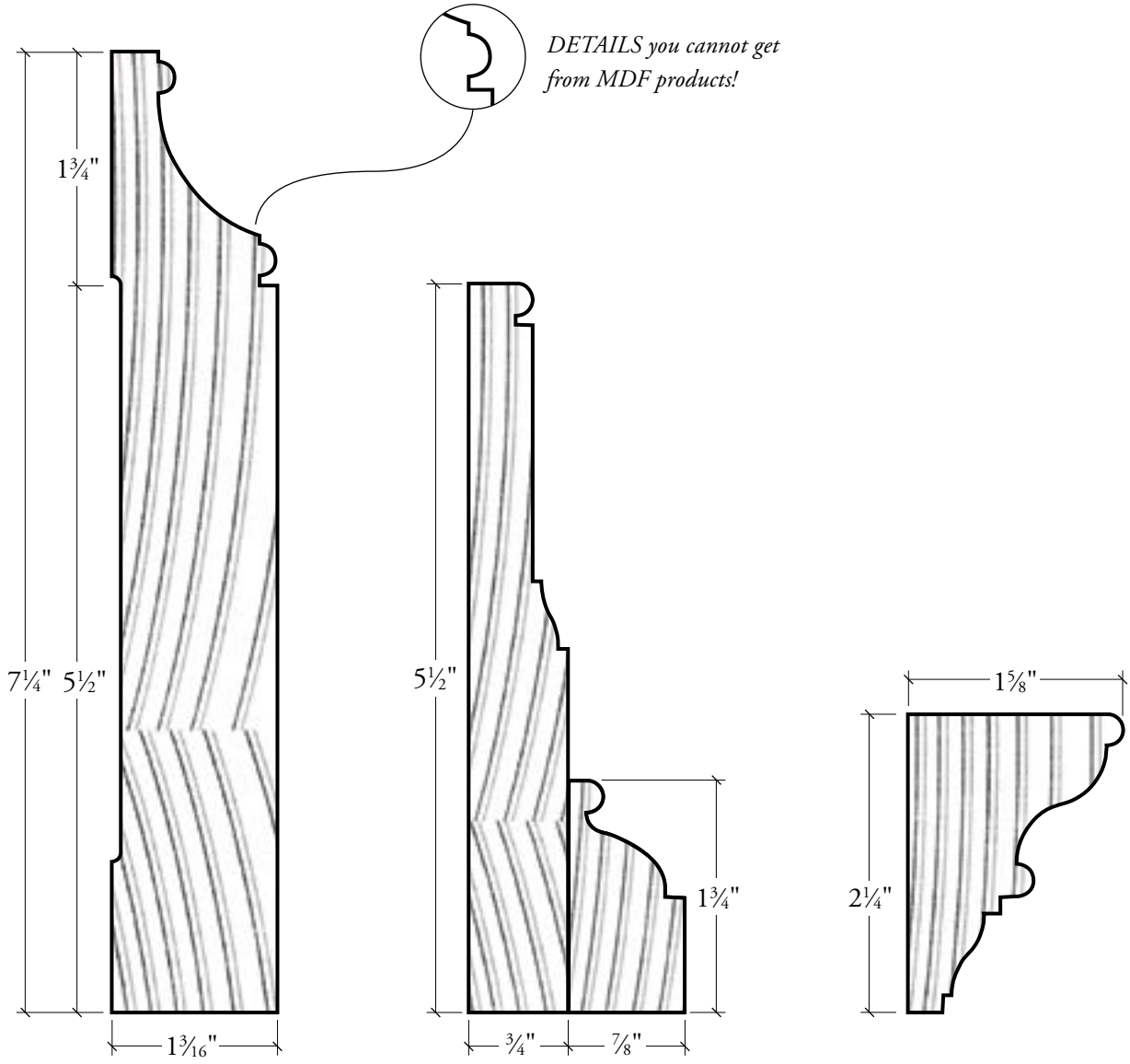
AVAILABLE IN CURVED

All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

 CREDITS: *1-2. Politi + Siano Architects, pllc & Pyznar Construction, Inc. Photos by Rachel Kirby Photography.*



The two-piece casing adds detail & depth. A monumental four-piece built up cornice, chair rail, casing and base are all proportioned so that they can complement each other.



BASE MOLDING

WOBM001 base

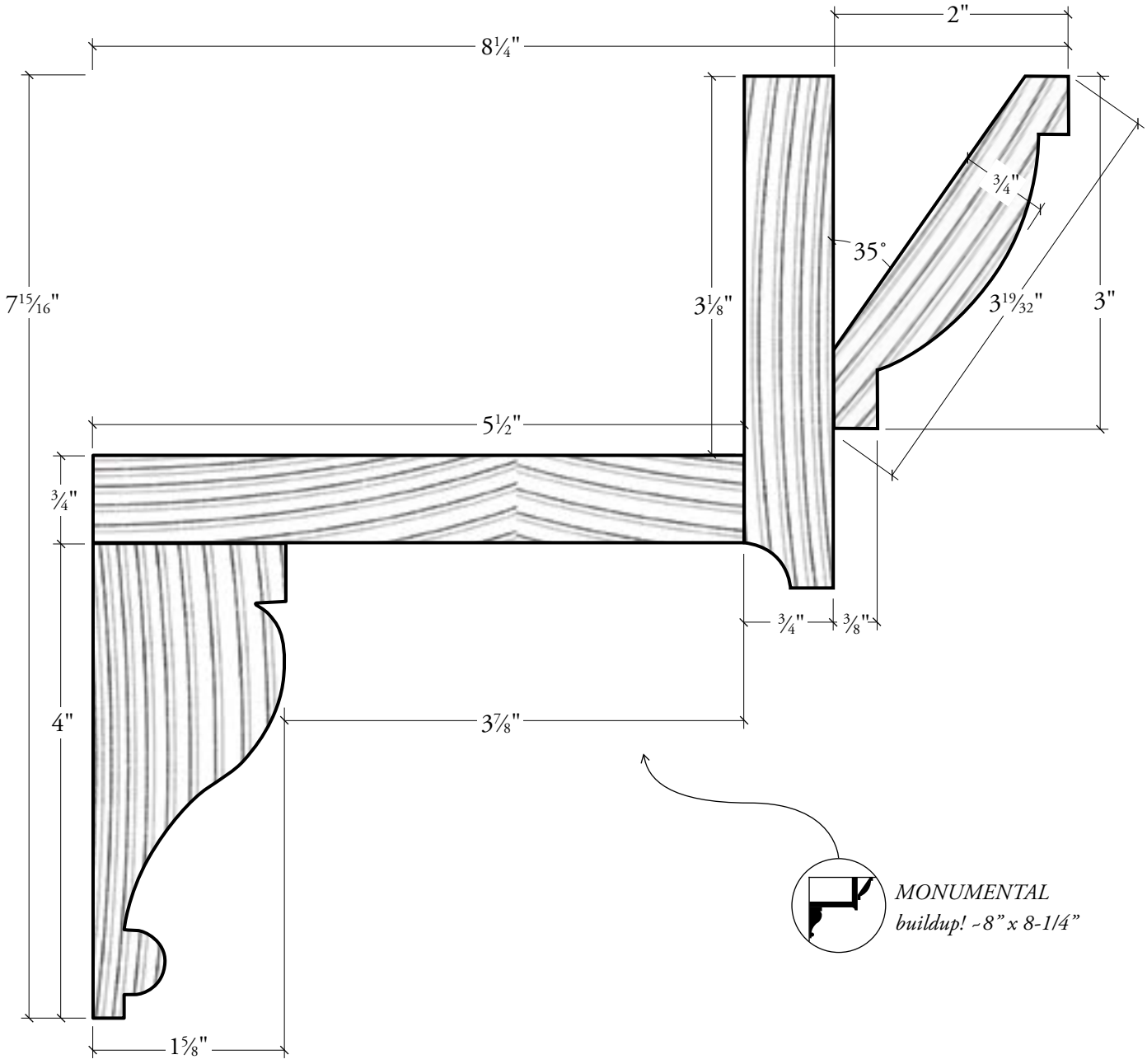
CASING DETAIL

WOCS001 casing

WOBB001 back band

CHAIR RAIL

WOCH001 chair rail



CORNICE BUILDUP

WOCM003 crown 3 (bed mold)

1x6 S4SSE board (soffit)

WOCM002 crown 2 (corona)

WOCM001 crown 1 (cyma)

HISTORICAL BACKGROUND 1820–1840

Based on the ellipse rather than the circle, this style was founded on the principles of classic Greek architecture. This style flourished as American builders, fueled by patriotism, moved away from more traditional English styles.

TR TRADITIONAL GREEK REVIVAL

BASE	WOBM002	$^{3}/_{4}$"x$5^{1}/_{2}$"
CASING	WOCS007	$^{3}/_{4}$"x$3^{1}/_{2}$"
COVE	WOCV001	$^{3}/_{4}$"x$^{7}/_{8}$"
BAND MOLD	WOBB002	$^{3}/_{4}$"x$^{3}/_{4}$"
STOOL	WOWS001	$1^{1}/_{16}$"x$4^{1}/_{2}$"
CROWN	WOCM004	$1^{1}/_{16}$"x4"

cornice buildup:
WOCM004
1x2 S4SSE

casing buildup:
1x2 S4SSE
WOBB002
WOCS007

stool buildup:
WOWS001
WOCV001
WOCS007

base:
WOBM002

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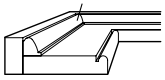
6.

4.

7.

INSTALLATION SIMPLIFIED*



Use 23ga micro pins or brad nails for small moldings or delicate small returns.

GREEK VARIATIONS:

1. Greek Revival 2. Greek #9, Greek Revival scaled up with WOCS009 3. Crossetted with Greek Profiles 4. Bullnose with Greek, WOCS008 & WOWC003 5. Greek Revival with custom plinth black and shiplap wall. 6. Greek Crown WOCM004 mixed with Colonial Revival WOPM004 & WOSTOO4 7. Mantel detail

AVAILABLE IN CURVED:

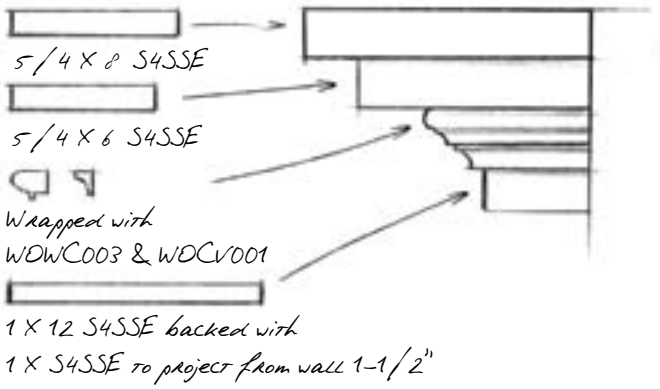
All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

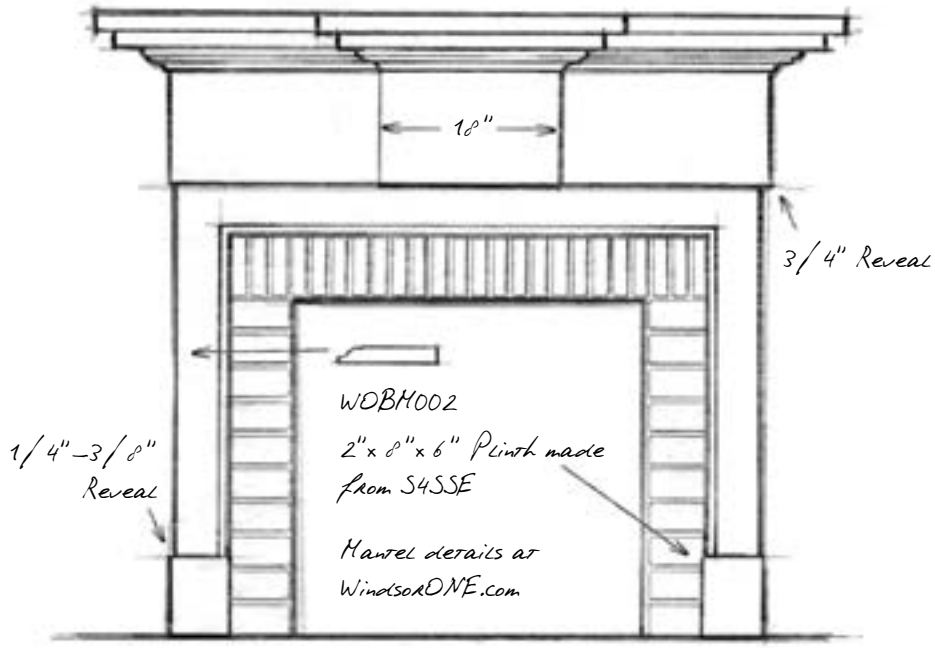
CREDITS:

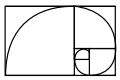
5. (Right side of image)
DK Construction & Smith Design

 **For full installation instructions, please visit WindsorONE.com/install*

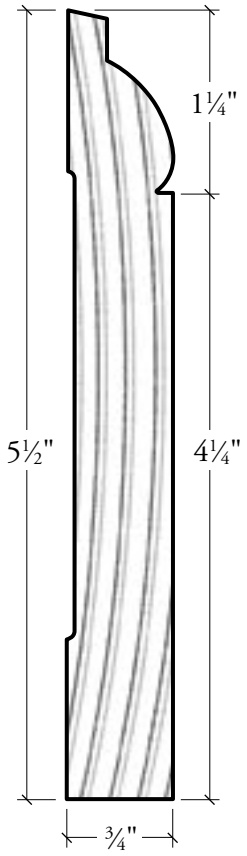
Mantel Idea:

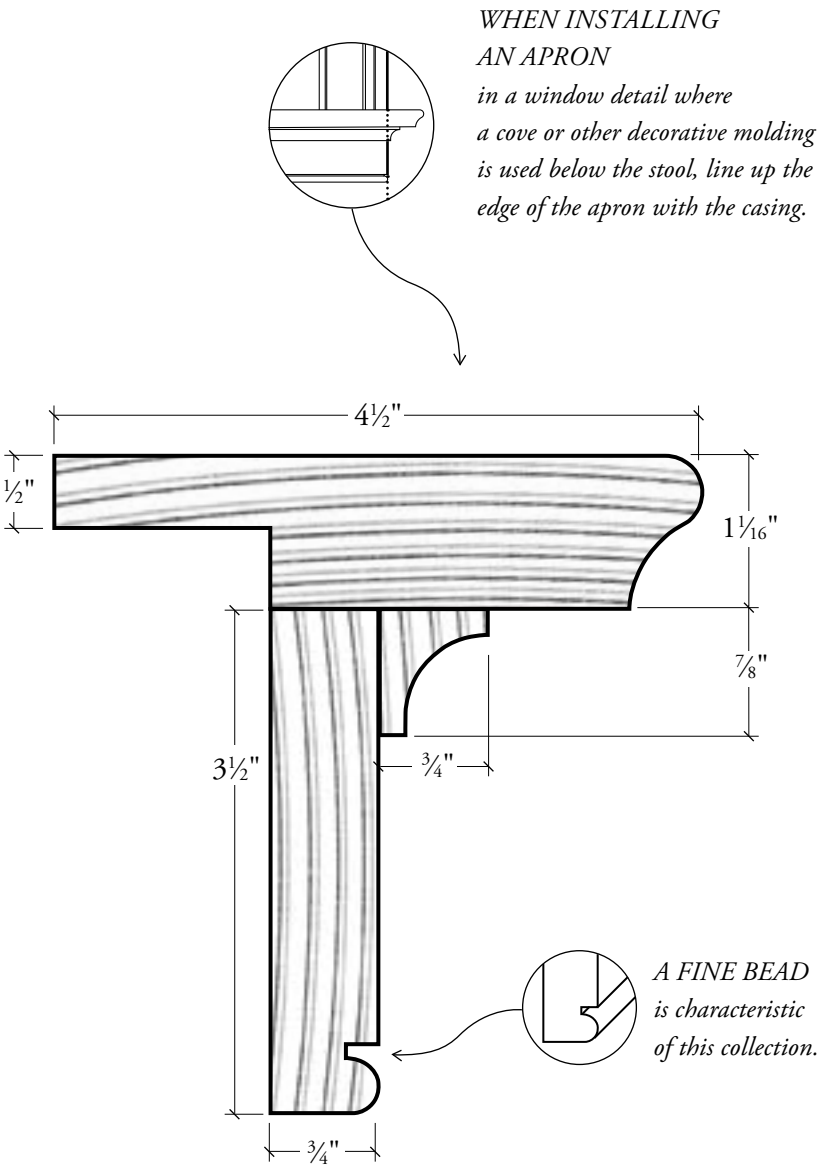






The Greek Revival Style is characterized by the elliptical radius found in the Golden Rectangle's nautilus shell. Note, the beaded casing is used in both the casing & the stool buildup.





WHEN INSTALLING AN APRON
in a window detail where a cove or other decorative molding is used below the stool, line up the edge of the apron with the casing.

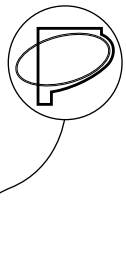
A FINE BEAD is characteristic of this collection.

BASE MOLDING

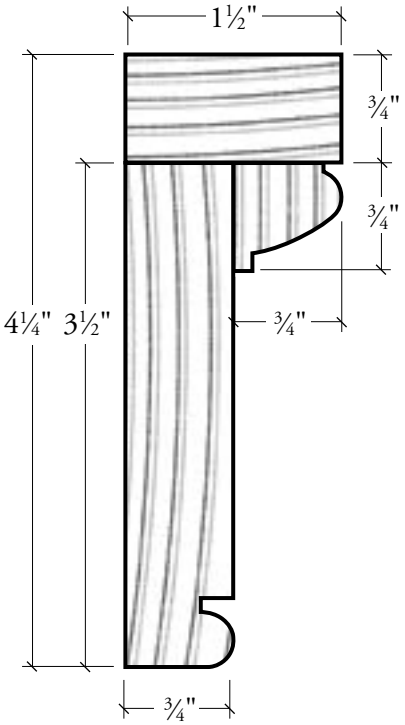
WOBM002 base

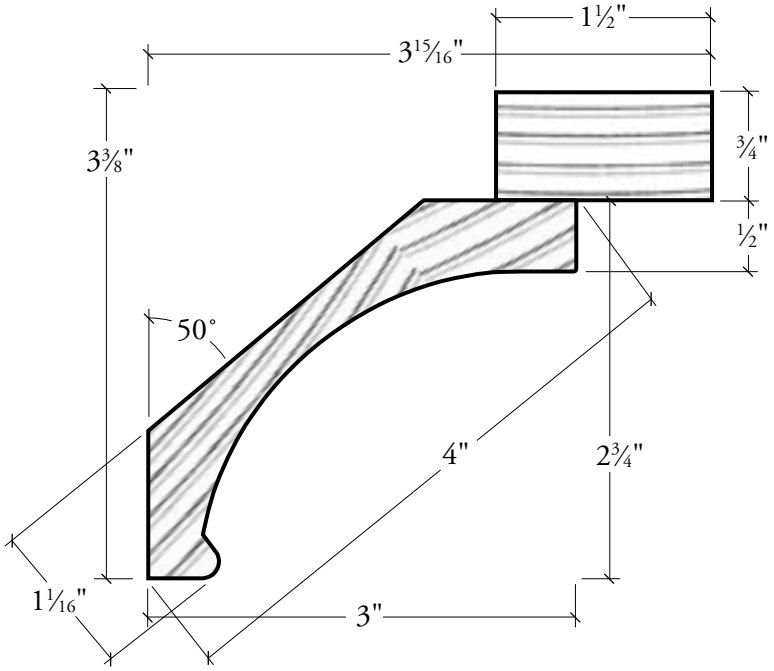
STOOL DETAIL

WOWS001 window stool
WOCS007 apron
WOCV001 cove



ELLIPSE:
This style is based off of the ellipse rather than the circle.





CASING

- 1x2 S4SSE board
- WOCS007 casing
- WOBB002 band molding

CORNICE DETAIL

- 1x2 S4SSE board
- WOCM004 crown

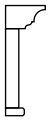
HISTORICAL BACKGROUND 1900–1930

The Classical Craftsman Style is inspired by the Arts and Crafts, Bungalow and Prairie movements. These movements rejected Victorian era excesses and embraced the desire to emphasize "man-made" over "machine-made" materials.

TR TRADITIONAL CLASSICAL CRAFTSMAN

BASE SHOE	WOBS001	$1/2$"x$3/4$"	CASING	WOCS003	$3/4$"x$4\,1/4$"
BASE	WOBM003	$3/4$"x$7\,1/4$"	HEADER CAP	WOHC001	$1\,5/16$"x$2\,1/4$"
PLINTH	WOPB001	$1\,3/8$"x8"	STOP	WOST001	$7/16$"x$1\,1/16$"
APRON	WOCS004	$3/4$"x$3\,9/16$"	PICTURE	WOPM004	$3/4$"x$1\,3/4$"
COVE	WOCV001	$3/4$"x$7/8$"	CROWN	WOCM005	$3/4$"x$4\,9/16$"
STOOL	WOWS002	$1\,1/16$"x$4\,1/4$"			

cornice buildup:
WOCM005
WOPM004



header
frieze buildup:
WOHC001
1x5 S4SSE
WOST001

stool buildup:
WOWS002
WOCV001
WOCS004

base buildup:
WOBM003
WOBS001

plinth buildup:
WOCS003
WOPB001

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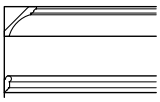


INSTALLATION SIMPLIFIED*:

The ideal space between picture mold and crown is 4" to 8," no less than 2."

CRAFTSMAN VARIATIONS:

1,5-7. Classical Craftsman 2. Bullnose Craftsman: WOWC003 cap, 1x5 S4SSE frieze, WOST001 stop, WOCS003 casing 3. Beaded & Bullnose: WOCS008 & WOCS009 beaded casing, WOWC003 cap. 4. S4S Craftsman: Scale up or down with S4SSE trim boards.

AVAILABLE IN CURVED:

All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

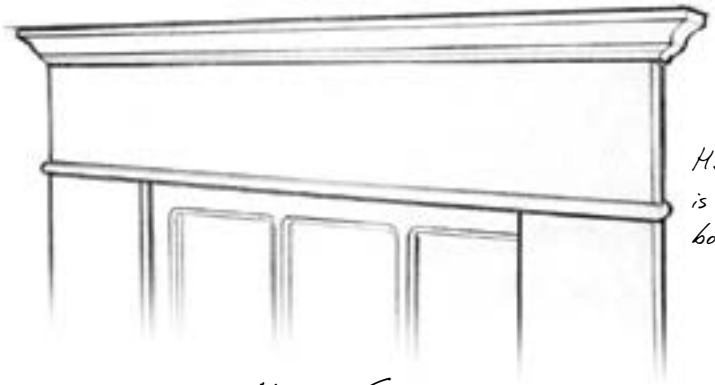
CREDITS:

6. Streamline Builders 7. Jim Fox

 **For full installation instructions, please visit WindsorONE.com/install*

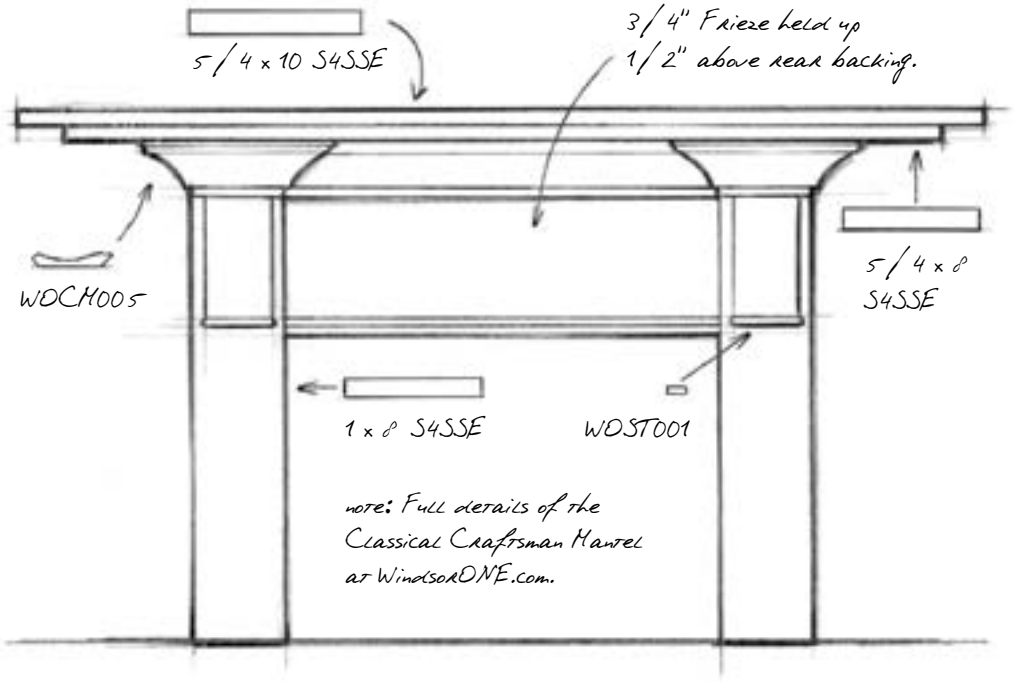
Header Buildup:

Header cap projects 2 – 1/4" from the wall, establishing a strong horizontal line.

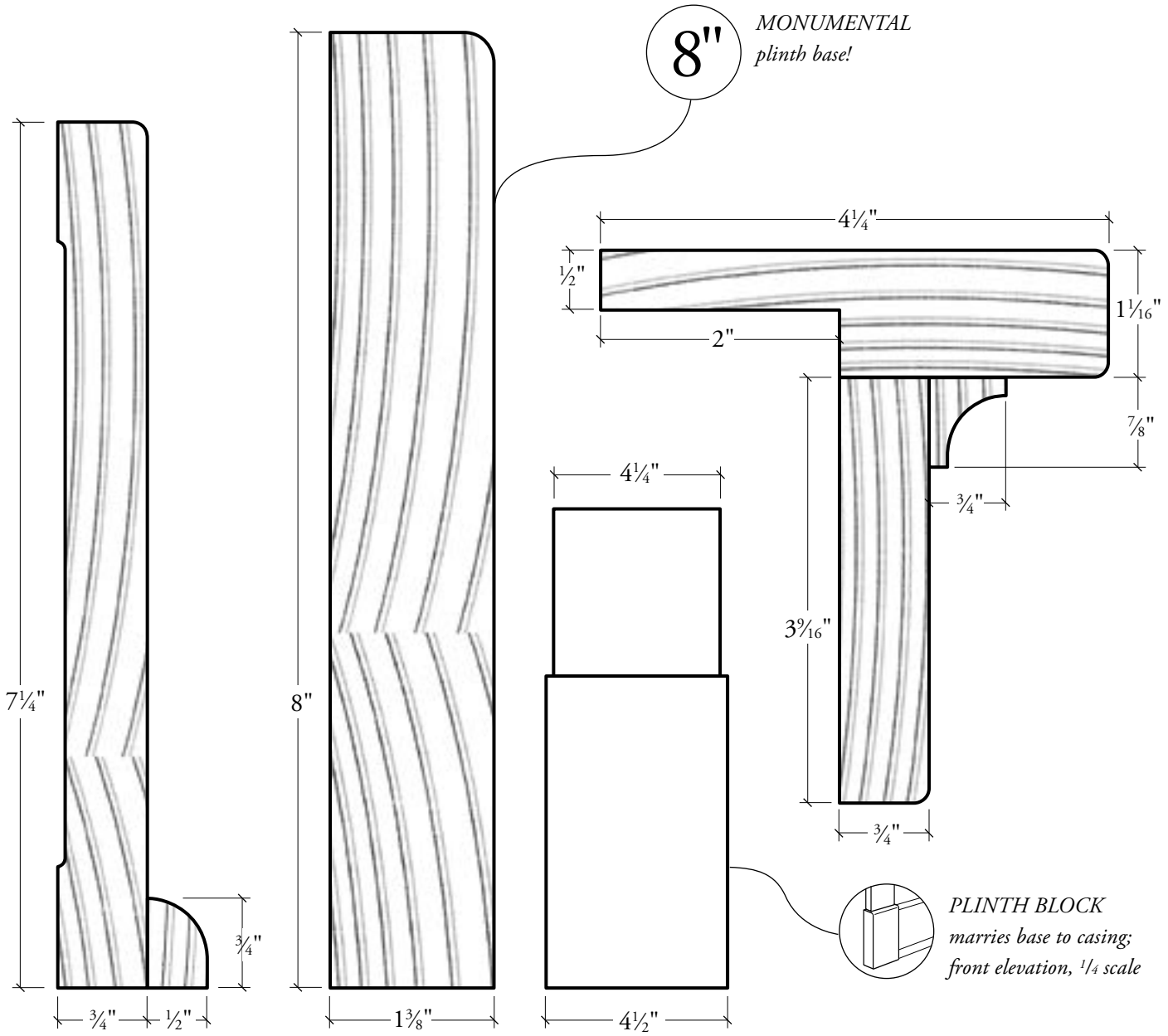


Header frieze is a 1x5 S4SSE board.

Mantel Idea:



note: Full details of the Classical Craftsman Mantel at WindsorONE.com.



BASE BUILDUP

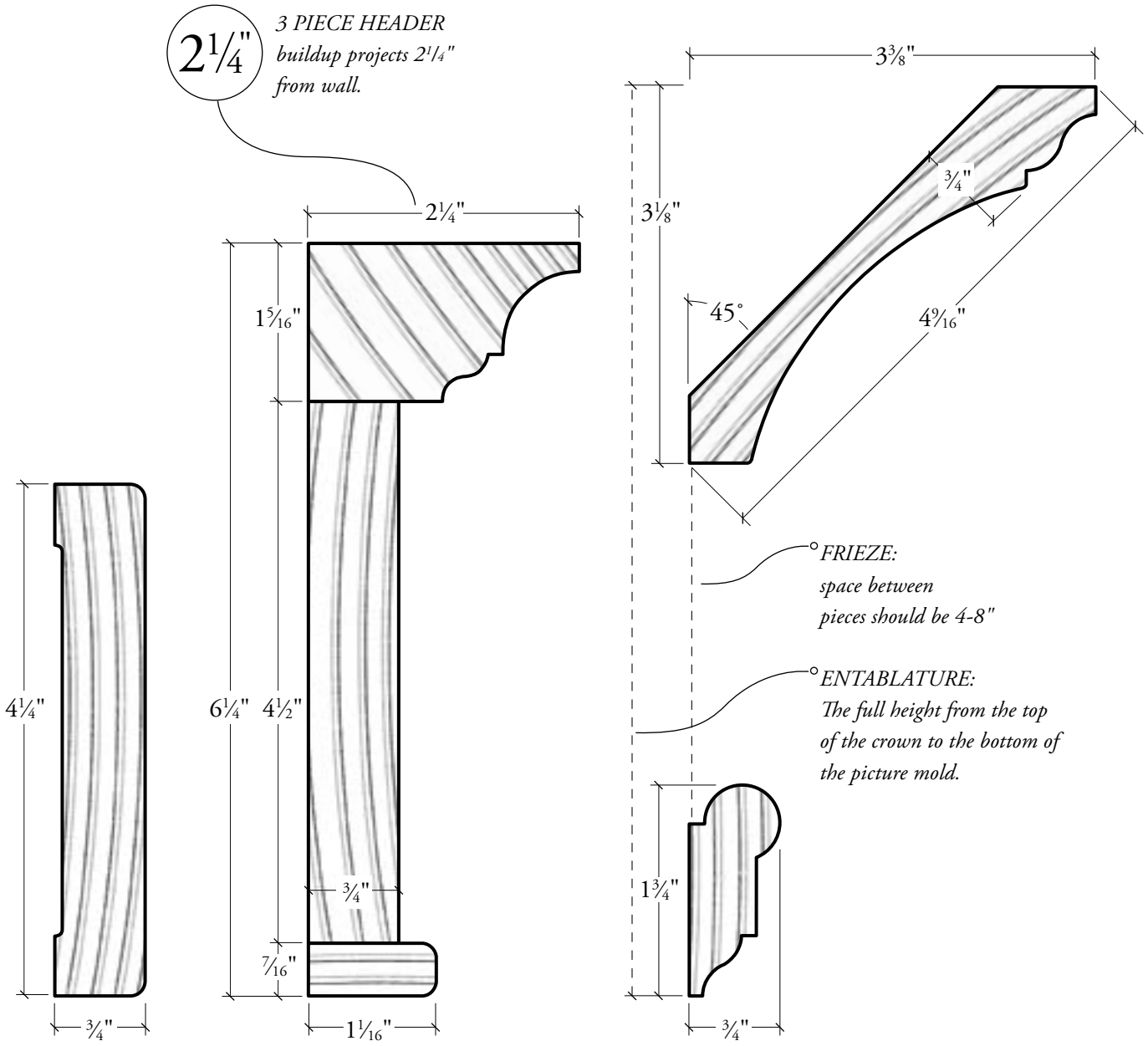
- WOBM003 base
- WOBS001 base shoe

PLINTH/CASING BUILDUP

- WOPB001 plinth
- WOCS003 casing

WINDOW DETAIL

- WOWS002 window stool
- WOCS004 apron
- WOCV001 cove



CASING

- WOCS003 casing

HEADER BUILDUP

- WOHC001 header cap
- 1x5 S4SSE header frieze
- WOST001 stop

CORNICE DETAIL

- WOCM005 crown molding
- WOPM004 picture molding

HISTORICAL BACKGROUND
1920–1940

Capturing the spirit of classical details on a smaller scale and the revival of old world styles, the Colonial Revival Style reflects a new interpretation of classical orders with a distinctively American feel.

TR TRADITIONAL COLONIAL REVIVAL

BASE SHOE	WOBS001	$1/2$"x$3/4$"
BASE	WOBM004	$3/4$"x$7\,1/4$"
APRON	WOCS006	$3/4$"x$3\,9/16$"
STOOL	WOWS001	$1\,1/16$"x$4\,1/2$"
CASING	WOCS005	$1\,3/16$"x$4\,3/8$"
PICTURE	WOPM004	$3/4$"x$1\,3/4$"
CROWN	WOCM006	$3/4$"x$4\,9/16$"
STOP	WOST004	$1/2$"x$1\,7/8$"

cornice buildup:
WOCM006
WOST004
WOPM004

casing:
WOCS005

stool buildup:
WOWS001
WOCS006

base buildup:
WOBM004
WOBS001

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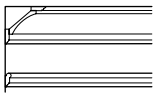
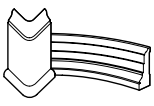
5.

INSTALLATION SIMPLIFIED*



The gap between the crown and picture mold is often painted to create a full entablature.

AVAILABLE IN CURVED

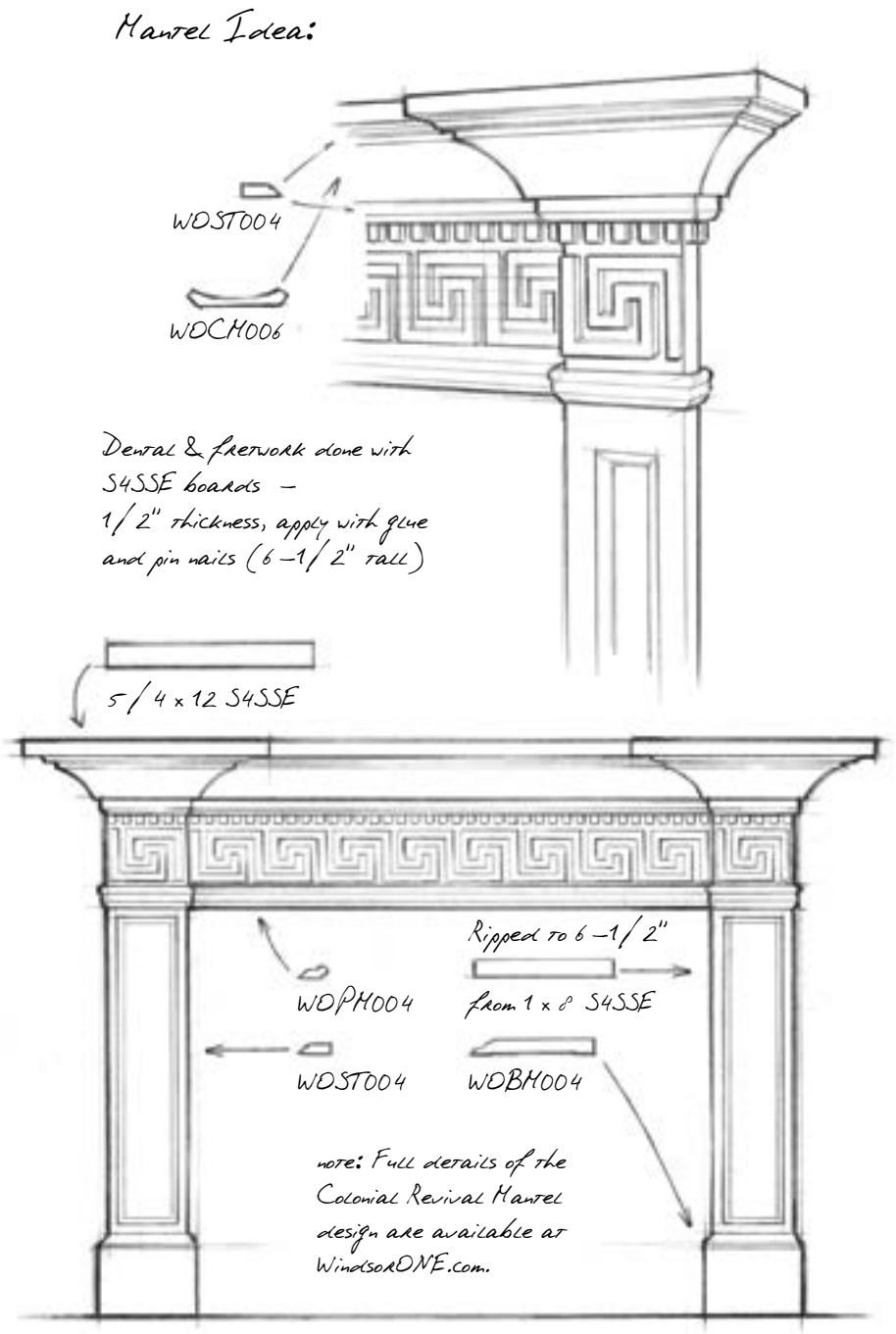


All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

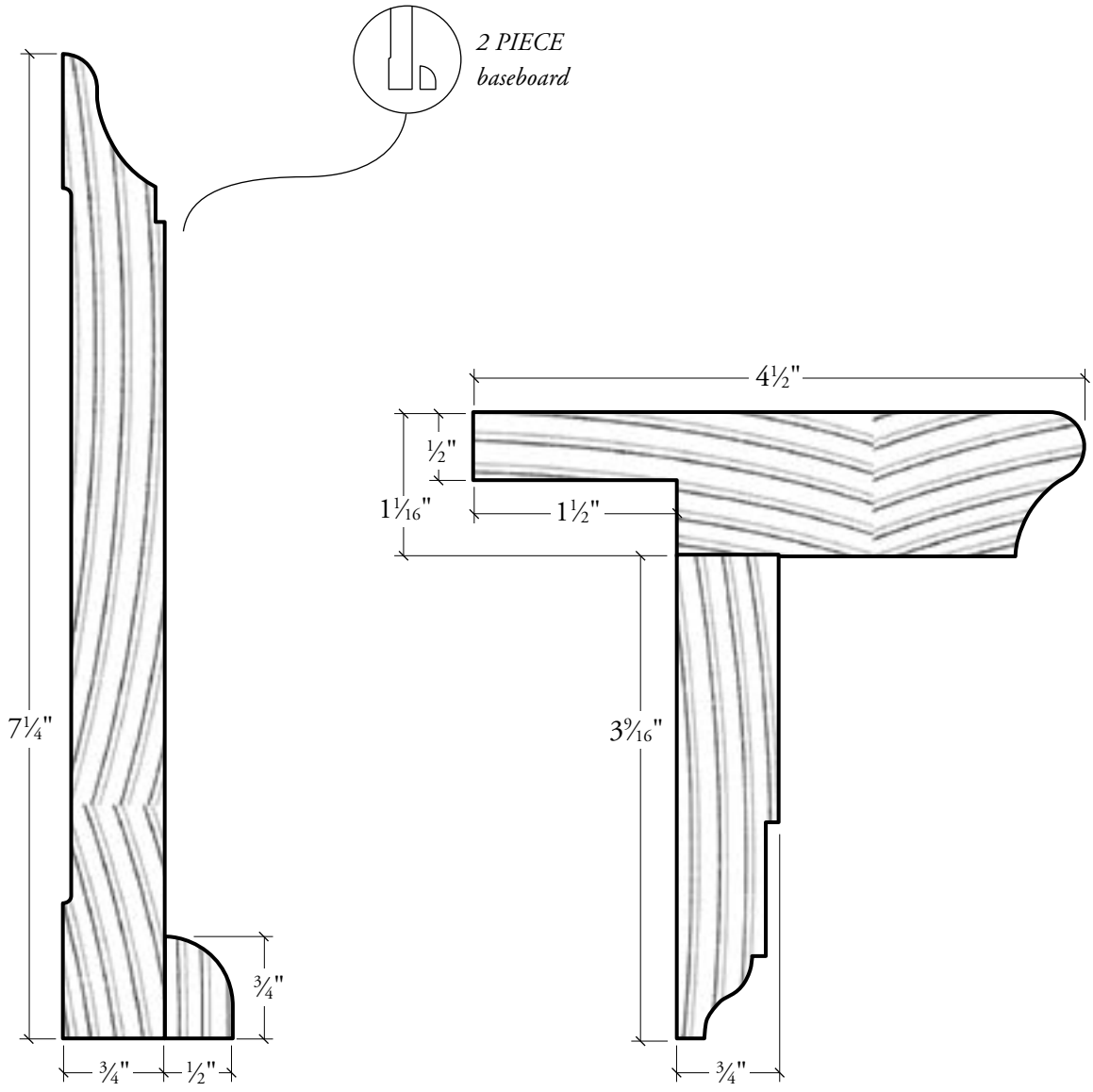
CEILING TREATMENT

Here's an example of this style paired with a coffered ceiling (4).

 For full installation instructions, please visit WindsorONE.com/install* **CREDITS: *1-2. DRF Builders in CA, photo courtesy of @CaitlinSue*



4. Rick Gallagher in CA

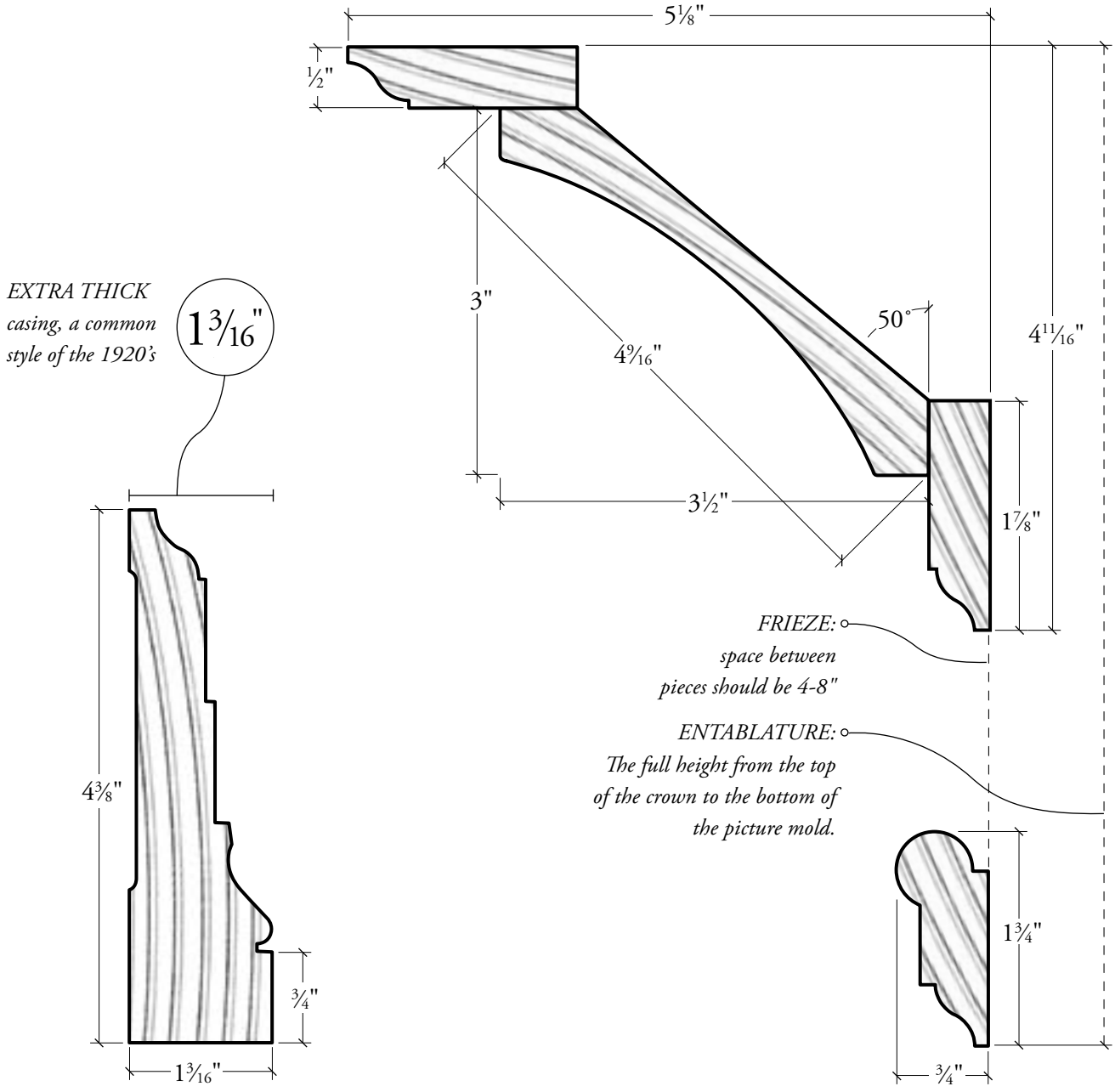


BASE BUILDUP

WOBM004 base molding
WOBS001 base shoe

STOOL DETAIL

WOWS001 window stool
WOCS006 apron



CASING

WOCS005 casing

CORNICE BUILDUP

WOST004 stop

WOCM006 crown molding

WOPM004 picture molding

BEADED CASING

A FINE BEAD ACCENTS YOUR WORK

ROUNDING OUT THE MOLDING COLLECTION

Beadboard, wainscot caps and panel molding are designed to complement WindsorONE moldings and specialty boards in a variety of applications; casings, aprons, wainscoting.

TR TRADITIONAL BEADED CASING (17')

WOCS007	¾" x 3½"
WOCS008	¾" x 4¼"
WOCS009	¾" x 5¼"
WOCS010	¾" x 3½"

TR TRADITIONAL CAPS & PANEL MOLD (16')

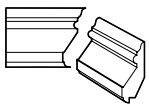
WOWC002	1⅛" x 3"
WOWC006	1⅝" x 2⅝"
WOWC003	1¾" x 1⅜"
WOSP001	⅞" x 1¼"

 Beaded Casing, Wainscot Caps & Federal Panel Molding are available in Traditional only.

WAINSCOT CAPS

& FEDERAL PANEL MOLDING

INSTALLATION SIMPLIFIED*



Inside corners for wainscot caps, baseboard & crown should be coped for best results.

AVAILABLE IN CURVED

All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

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6.

ACCENT YOUR WORK

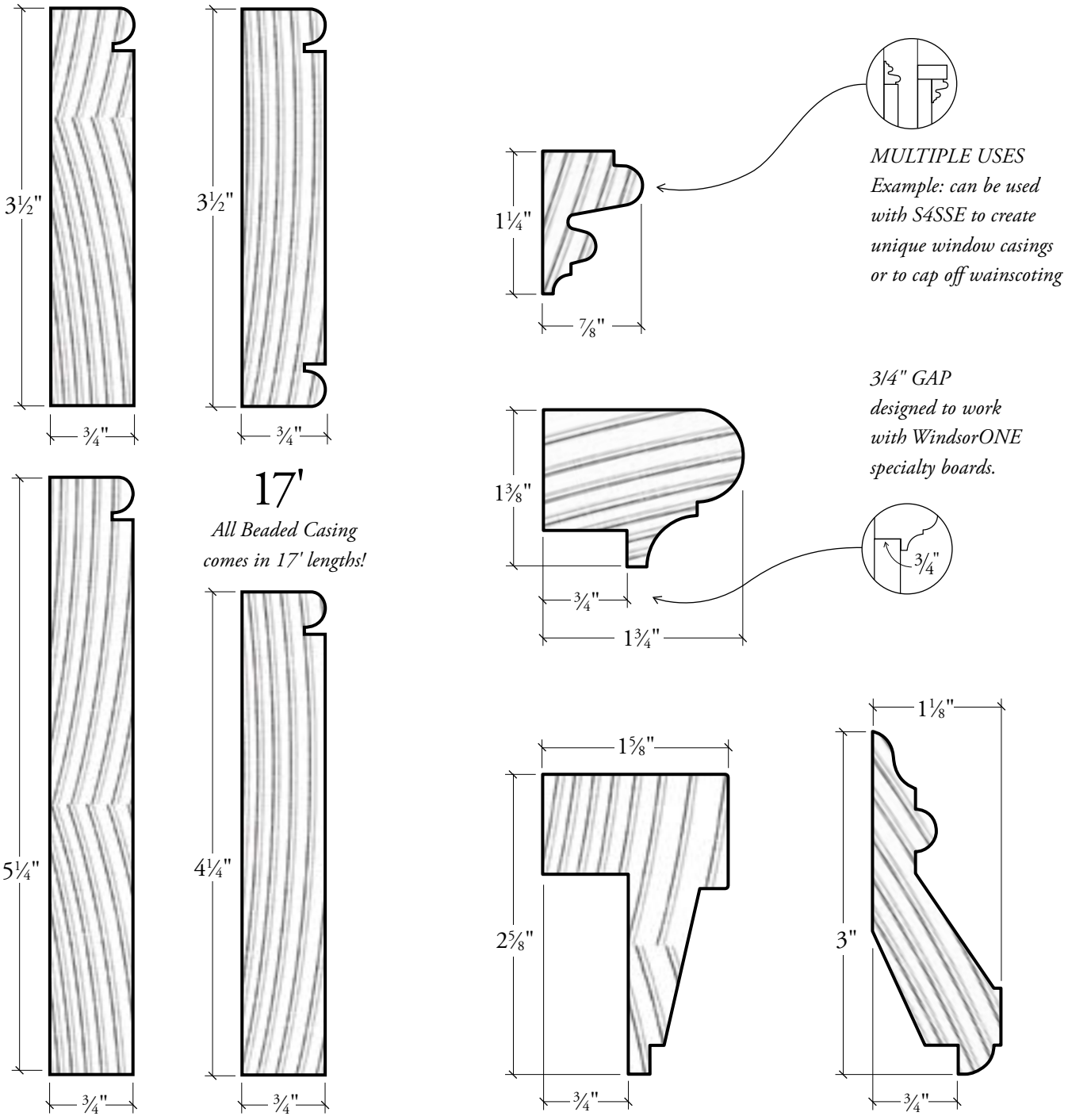
APPLICATION NOTES

1. WOWC002 wainscot cap 2. WOWC003 wainscot cap 3. WOWC003 casing detail with WOCS009 beaded casing 4. WOWC006 wainscot cap 5. WOSP001 as baseboard cap 6. WOWC002 as wainscot cap
(1-6 all photos from the WindsorONE archive)

3/4

SCALE

BEADED CASING, WAINSCOT CAPS, FEDERAL PANEL MOLD

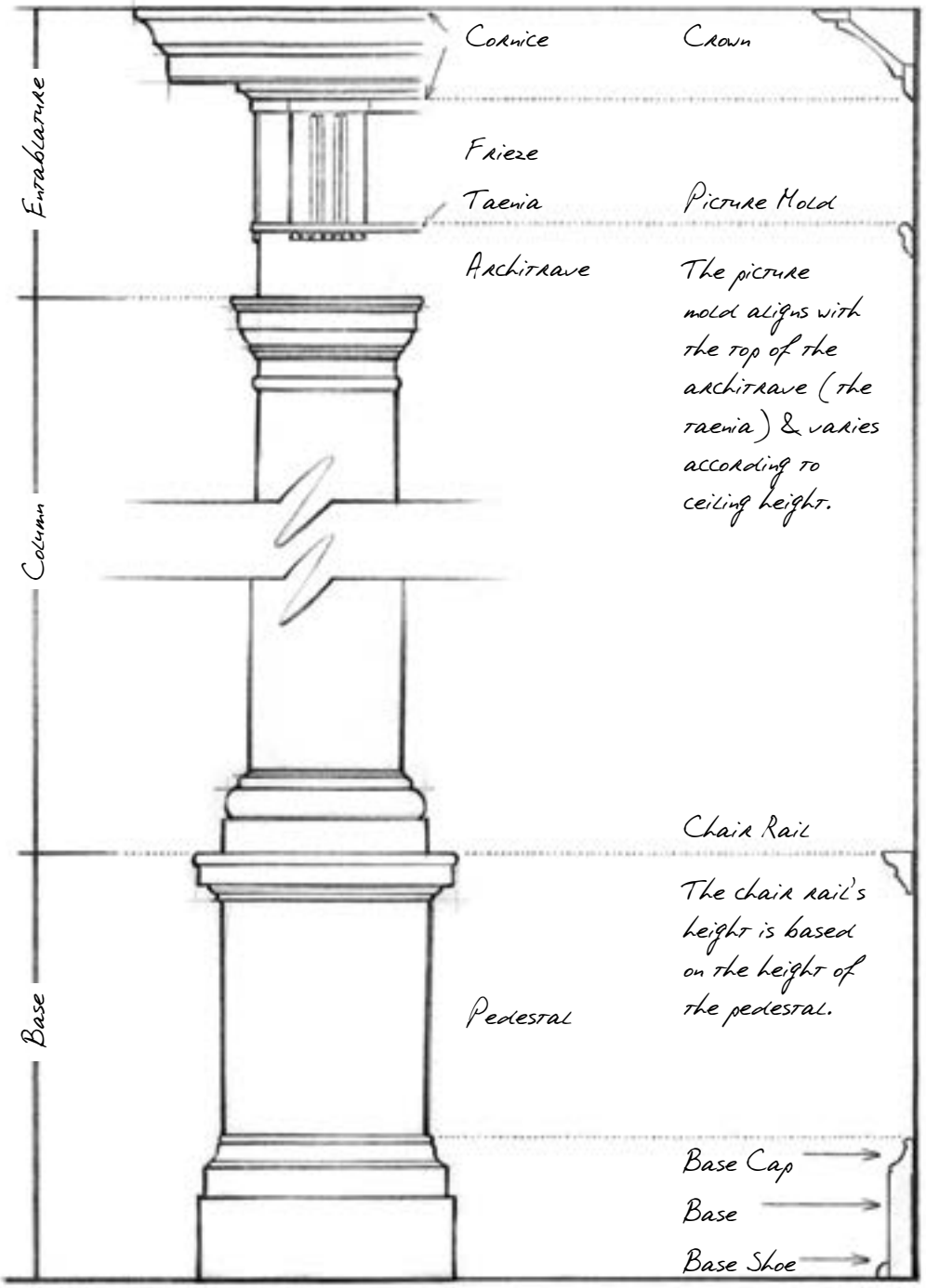


BEADED CASING

WOCS007	WOCS010	WOCS009	WOCS008
single beaded	double beaded	single beaded	single beaded

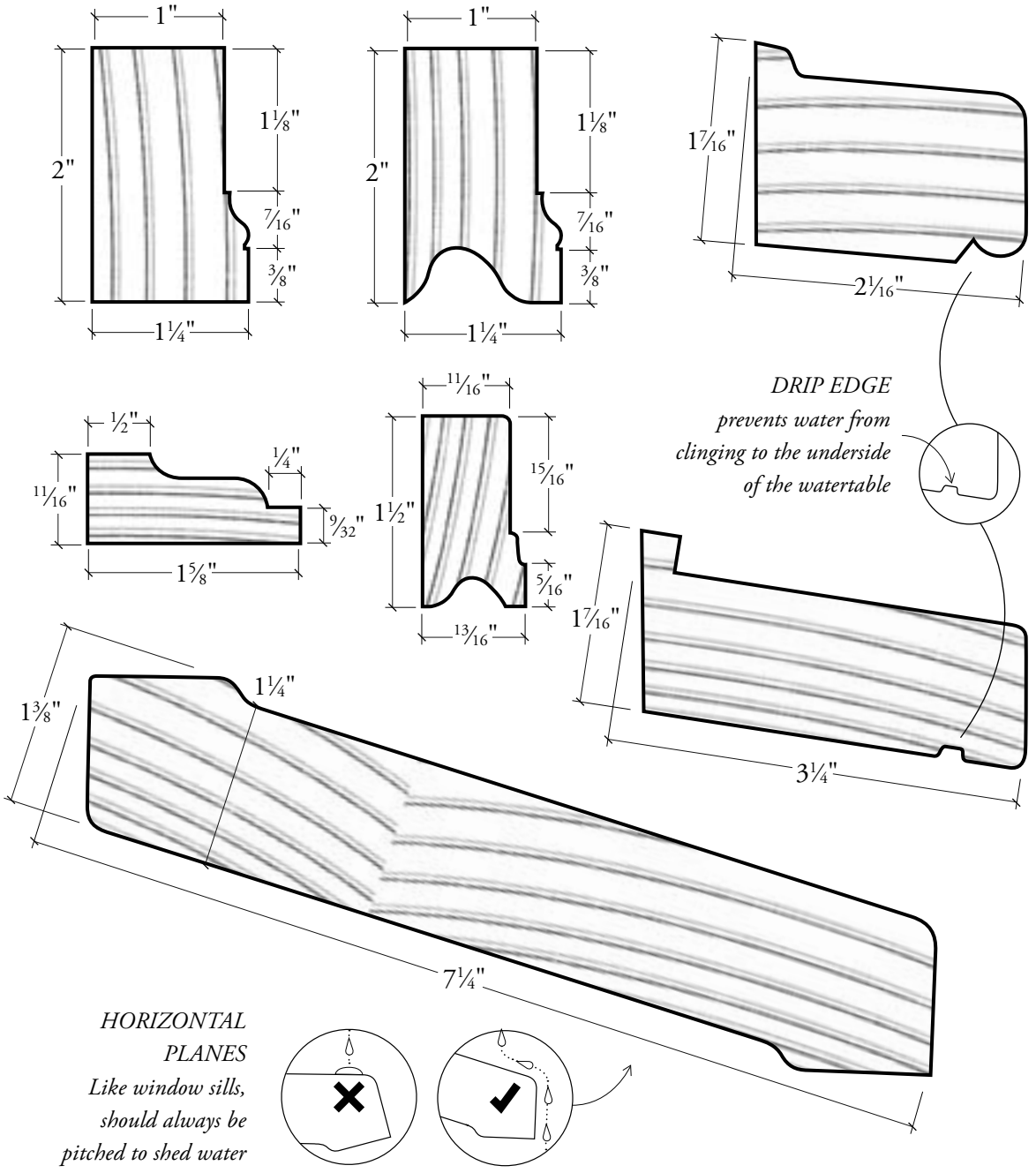
CAPS & FEDERAL PANEL

WOSP001	WOWC003	WOWC006	WOWC002
federal panel	wainscot cap	wainscot cap	wainscot cap



PROPORTION & SCALE USED SINCE ANCIENT TIMES:

The moldings we use on our homes today are derived from the shapes and proportions established by the Greeks and Romans. The chart above show us the proper placement of moldings in a room is determined by the proportions in the Classical system. The chair rail or wainscot cap in a room is established by the height of the pedestal. The same with the crown and picture mold. Even the size of the casing is given by the classical orders.



EXTERIOR MOLDINGS

- W1-381 Brick Mold
- W1-381K Brick w/ Key
- W1-630 Watertable
- W1-516 Shingle Mold
- W1-618 Stucco Mold
- W1-634 Watertable
- W1-640 Reversible Sill

TRU-CORE®

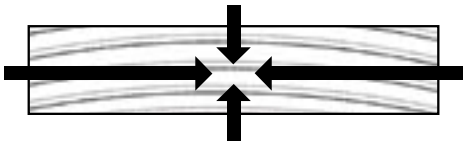
TECHNOLOGY

used in

PROTECTED
TRIM BOARDS

PENETRATES TO THE CORE

PRESERVATIVES DELIVERED DEEP INTO THE CORE The TRU-CORE® penetration technology takes five EPA registered decay and insect control preservatives and transports them to the core of the board, binding them to the wood fibers.



CARRIER, PENETRATION & FIXATION CHEMISTRY Five Decay and Termite Preservatives (Including Formosan)

PROTECTS HEARTWOOD

TRU-CORE® PENETRATES HEARTWOOD, OTHER TREATMENTS DO NOT FULLY PENETRATE ALL HEARTWOOD TRU-CORE® fully penetrates heartwood (unlike other outdated technologies). Heartwood typically makes up 30% of a board.

30 YEAR WARRANTY

Against rot, decay, formosan termites (& other wood eating insects). No end re-treatment required in the field to cut ends & nail holes. (Priming of cuts & nail holes still required.)

SAFETY/GOLD IAQ RATING

MEETS U.S. STANDARDS OF SAFETY

WindsorONE TRU-CORE® is applied in the USA. Other treatments are typically done overseas (New Zealand, Chile, China) due to the expense of operations & handling requirements needed to meet USA Environmental, Air Quality, Health & Safety standards. **SAFE FOR INTERIOR USE**
Gold IAQ rating, suitable for interior use

WEATHER RESISTANT

WindsorONE Protected is resistant to many effects of weathering thanks to the new Weather Resistant System (WRS) additive.

water loving particle *water resistant molecule* *water resistant wood*

WRS provides you with a board that reduces the potential for cracking, swelling, and other weathering damage. Furthermore, the WRS improves the coating performance and breathability of your trim.

HIGHER STANDARDS

MEETS/EXCEEDS STANDARDS:

- WindsorONE TRU-CORE® Protected program uses 5 EPA registered and globally accepted carbon based preservatives for interior and exterior use approved by the manufacturer for use in the AWPA (American Wood Protection Association) wood use Categories UC2 and UC3A.
- TRU-CORE® Process treatments are used to meet numerous standards and specifications in New Zealand, Australia, U.S., UK, Pacific Islands, Hawaii, Japan, South Africa and many other areas of the world.
- TRU-CORE® Process treatments are approved by the Window and Door Manufacturer's Association of North America (WDMA) to be compliant with the WDMA IS-4 Standard.
- TRU-CORE® Process treatments are widely used to protect railway ties, decking, fencing, I-joists, plywood, framing, windows, doors, siding, trim, and many other wood products.

10 THINGS

about

PROTECTED TRIM BOARDS

18+ YEARS

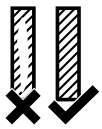
NO CLAIMS AGAINST ROT, INSECTS AND MOLD

Since its' launch, Protected Boards have been used on the exterior of homes with 0 claims against rot, insects & mold.

30 YEAR

BACKED BY A 30 YEAR LIMITED* WARRANTY

*The "limitation" is you have to install it correctly (for an example, see note on priming cuts).

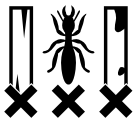


PROTECTED TO THE CORE; FULL PENETRATION

Because unlike the other guys, we're assuming you'll actually want to cut the material at some point.

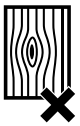
PROTECTION NOT DIMINISHED

By shaping, planing, sanding, fastening or molding (actual use does not void the warranty).



PROTECTED AGAINST ROT, INSECTS & MOLD

Does not protect against your mother-in-law, hangovers, airport security, etc.



NO KNOTS; YOUR BOARDS ARE ALWAYS CLEAR

Imagine that, you can actually use every foot you pay for.

DURABLE FOR EXTERIOR & SAFE FOR INTERIOR

Gold Indoor Air Quality Rating, low VOC's & California Hippie Approved.

THE CUT SURFACES ONLY NEED PRIMING

No need to also apply special protection (we took care of that for you).

WEATHER RESISTANT SYSTEM

Water is for drinking, not trim boards.

BUILD AMERICA: MANUFACTURED IN THE U.S.A.

Because everything else you bought was made in China.

TR
TRADITIONAL BOARDS

TRADITIONAL
S4SSE
TRIM BOARDS

smooth surface four sides

nominal sizes	16'	20'	
1x2	•		
1x3	•		
1x4	•		w
1x5	•		w
1x6	•		w
1x8	•		w
1x10	•		w
1x12	•		w
5/4x3	•		
5/4x4	•		
5/4x5	•		
5/4x6	•		
5/4x8	•		
5/4x10	•		
5/4 x12	•		

TRADITIONAL
SPECIALTY
BOARDS

TONGUE & GROOVE

SPBC4	9/16" x 3 5/16"	
SPBC6	23/32" x 5 1/2"	
WOBC6	3/4" x 5 3/8"	
WOTG	23/32" x 5 1/2"	

NICKEL GAP

WOSNTG6	3/4" x 5 1/2"	
WOSNTG8	3/4" x 7 1/4"	

BEADED CASING

WOCS007	3/4" x 3 1/2"	
WOCS008	3/4" x 4 1/4"	
WOCS009	3/4" x 5 1/4"	
WOCS010	3/4" x 3 1/2"	

TRADITIONAL
MOLDINGS

APRONS

WOCS004	3/4" x 3 9/16"	
WOCS006	3/4" x 3 9/16"	
WOCS007	3/4" x 3 1/2"	

DETAIL

WOSP001	7/8" x 1 1/4"	
WOPM004	3/4" x 1 3/4"	
WOST001	7/16" x 1 1/16"	
WOST004	1/2" x 1 7/8"	
WOCV001	3/4" x 7/8"	
WOBS001	1/2" x 3/4"	
WOBB001	7/8" x 1 3/4"	
WOBB002	3/4" x 3/4"	

SPECIALTY

WOCH001	1 5/8" x 2 1/4"	
WOCM002	3/4" x 4 5/16"	
WOCM003	1 5/8" x 4"	

CROWNS

WOCM001	3/4" x 3 19/32"	
WOCM004	1 1/16" x 4"	
WOCM005	3/4" x 4 9/16"	
WOCM006	3/4" x 4 9/16"	

CAPS

WOHC001	1 5/16" x 2 1/4"	
WOWC002	1 1/8" x 3"	
WOWC003	1 3/4" x 1 3/8"	
WOWC006	1 5/8" x 2 5/8"	

STOOLS

WOWS001	1 1/16" x 4 1/2"	
WOWS002	1 1/16" x 4 1/4"	

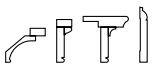
CASINGS

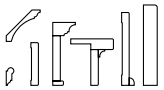
WOCS001	3/4" x 5 1/2"	
WOCS003	3/4" x 4 1/4"	
WOCS005	1 3/16" x 4 3/8"	
WOCS007	3/4" x 3 1/2"	

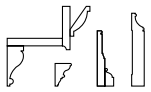
BASES

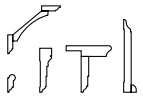
WOBM001	1 3/16" x 7 1/4"	
WOBM002	3/4" x 5 1/2"	
WOBM003	3/4" x 7 1/4"	
WOBM004	3/4" x 7 1/4"	
WOPB001	1 3/8" x 8"	

FLOOR TO CEILING
STYLES


GREEK REVIVAL


CLASSICAL CRAFTSMAN


CLASSICAL COLONIAL


COLONIAL REVIVAL

30 YEAR WARRANTY IS ON PROTECTED BOARDS ONLY & IS BASED ON PROPER INSTALLATION

**visit WindsorONE.com/install for more information & FULL installation instructions.*

30 YEAR
WARRANTY*
PROTECTED BOARDS

PROTECTED
EXT. MOLDINGS

W1-618	13/16" x 1 1/2"	
W1-381K	1 1/4" x 2"	
W1-381	1 1/4" x 2"	
W1-516	11/16" x 1 5/8"	
W1-640	1 3/8" x 7 1/4"	
W1-630	1 7/16" x 2 1/16"	
W1-634	1 7/16" x 3 1/4"	

PROTECTED
S4SSE
TRIM BOARDS

smooth surface four sides

nominal sizes	16'	20'	
1x2	*e*		
1x3	•		
1x4	•		w
1x5	•		w
1x6	•		w
1x8	•		w
1x10	•		w
1x12	•		w
5/4x3	•		
5/4x4	•		
5/4x5	•		
5/4x6	•		
5/4x8	•		
5/4x10	•		
5/4 x12	•		

PROTECTED
S1S2E
TRIM BOARDS

reversible rough sawn on one side, smooth on others with eased edges

nominal sizes	16'	20'
1x2	w	w
1x3	w	w
1x4	w	w
1x6	w	w
1x8	w	w
1x10	w	w
1x12	w	w
5/4 x3	w	w
5/4 x4	w	w
5/4 x6	w	w
5/4 x8	w	w
5/4 x10	w	w
5/4 x12	w	w

PROTECTED
SPECIALTY
T&G & SHIPLAP

SPBC4	9/16" x 3 5/16"	
SPBC6	23/32" x 5 1/2"	
SPBC8	23/32" x 7 1/4"	
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WOTG	23/32" x 5 1/2"	
WORS6	3/4" x 5 1/2"	
WORS8	3/4" x 7 1/4"	
230	11/16" x 7 1/2"	
plantation	3/4" x 5 1/2"	

(S1S2E continued)

	16'	20'
2 x 2	w	w
2 x 4	w	w
2 x 6	w	w
2 x 8	w	w
2 x 10	w	w
2 x 12	w	w

ANY QUESTIONS? NEED SAMPLES? INSTALLATION ADVICE? ASK THE BOYS: 888.229.7900

WindsorONE Protected is manufactured by Windsor Surry Company, an affiliate of WindsorONE | Manufactured in the U.S.A.

Some products have limited geography: KEY: e = east coast, w = west coast, • = both | Jan 2025

WINDSORONE CRAFTSMANSHIP PAYS

CRAFTSMANSHIP PAYS

Show off the detail work on your projects and generate more referrals.

HEALTH STARTS AT HOME

Gold Indoor Air Quality Rating with a 30 yr warranty against rot, insects and mold.

BUILD AMERICA

Manufactured in the U.S.A., craftsmanship from Willits, CA & Surry, VA.

WE WANT TO HEAR FROM YOU!

Product inquiries?
Installation advice?
Relationship issues?
Trouble sleeping at night?

ASK THE BOYS!
888.229.7900
asktheboys@
WindsorONE.com

YOUR DIGITAL TOOLBOX

WindsorONE.com
INSTALLATION
PRODUCT INFO
DEALER LOCATOR
CAD FILES
SAMPLE REQUEST
IDEA GALLERY
ON DESKTOP
ON TABLET
& ON MOBILE

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asktheboys@WindsorONE.com
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to see more jobsite visits.

CONNECT WITH WindsorONE

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WindsorONE.com

CRAFTSMANSHIP PAYS

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